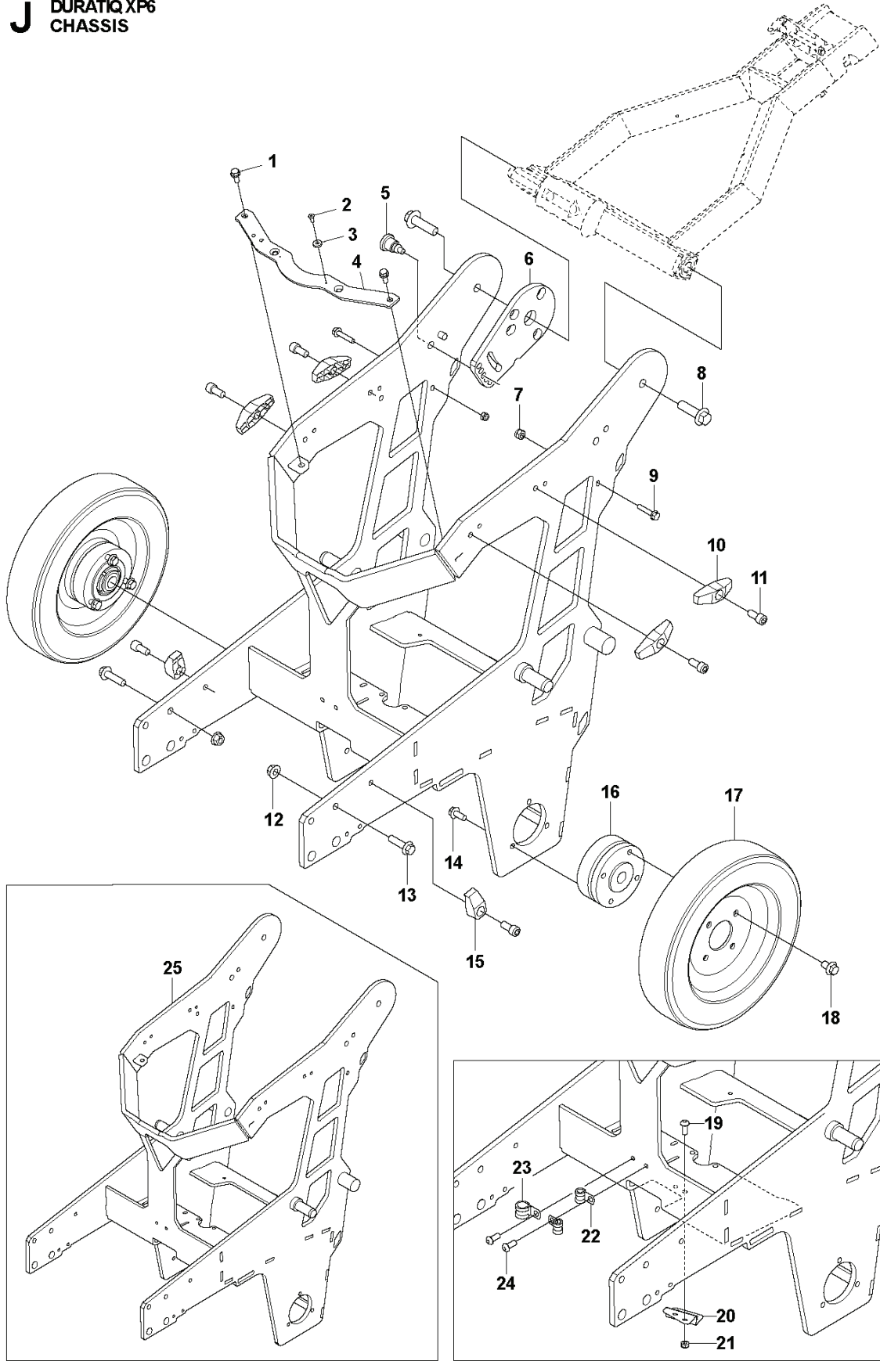


DURATIQ XP6, 2020-06

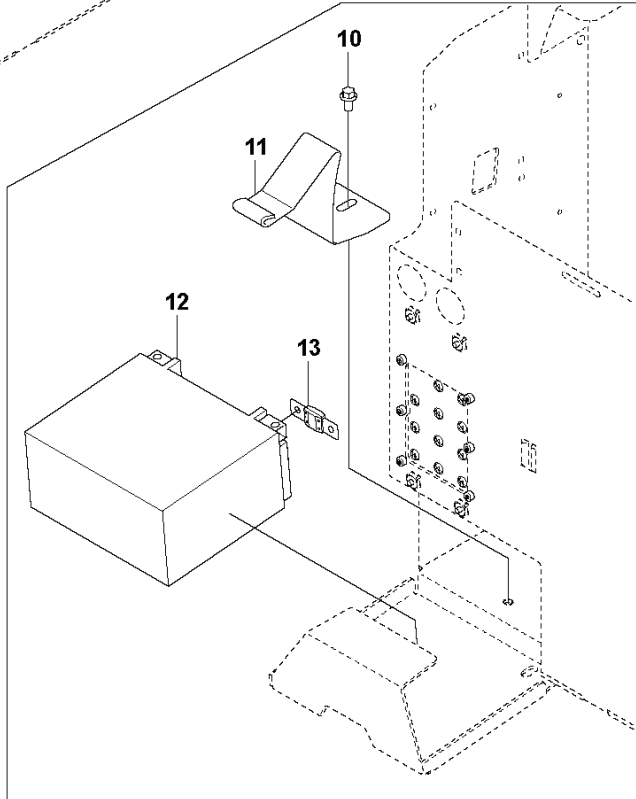
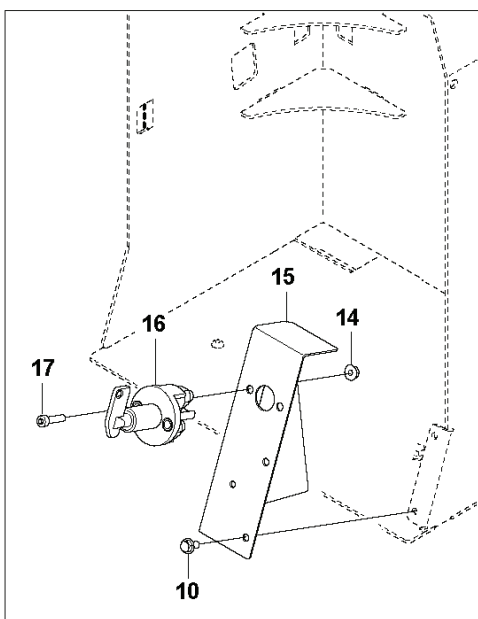
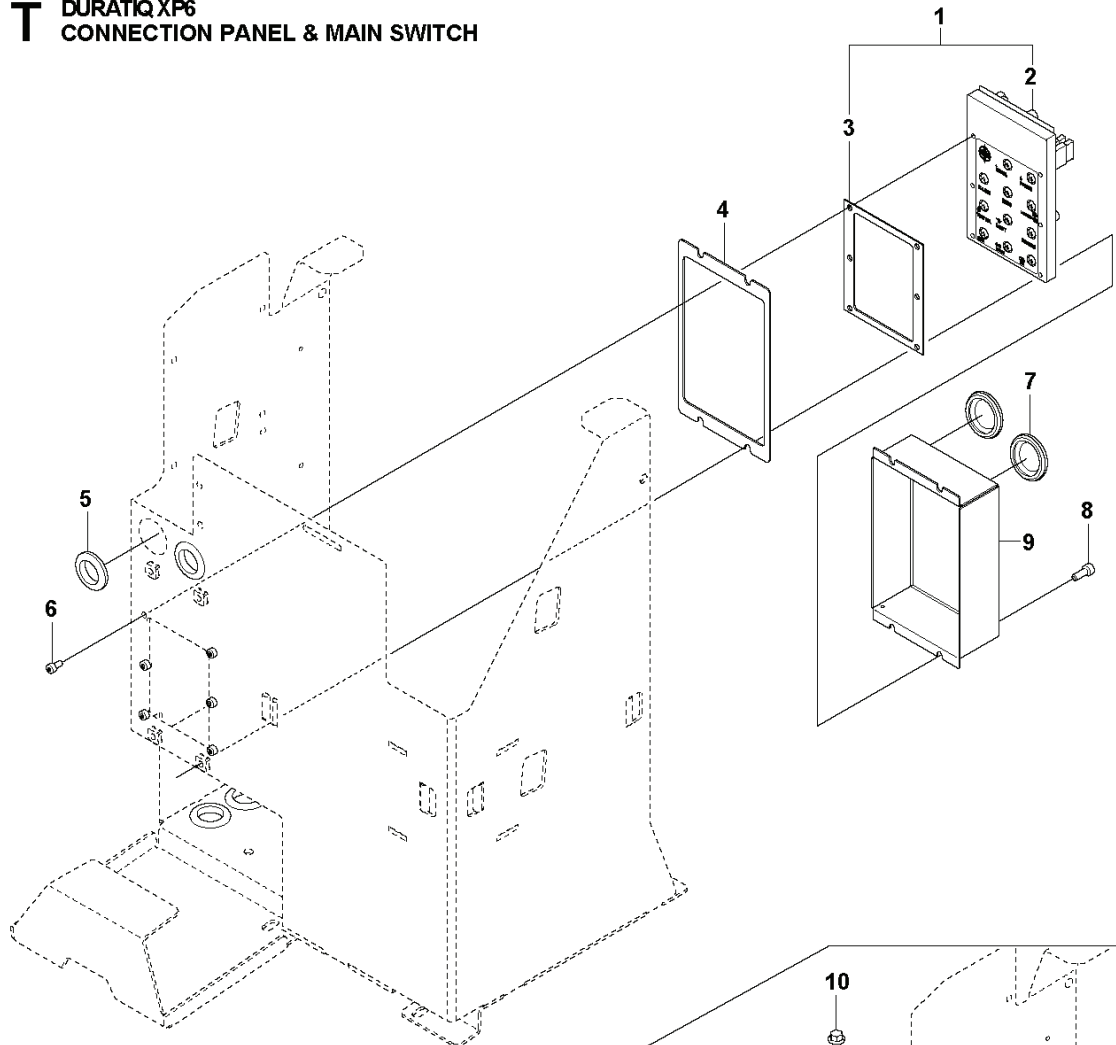
SPARE PARTS LIST

J DURATIQ XP6
CHASSIS



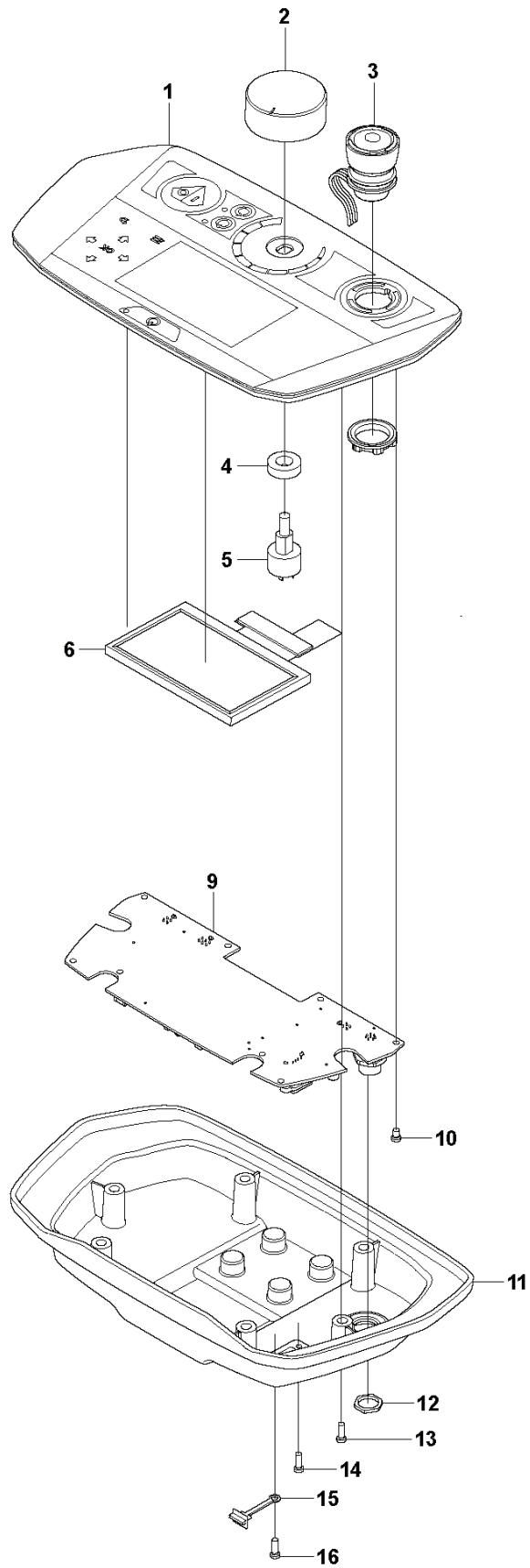
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	593513501	SCREW	M8x20	2	
2	595680501	SCREW	m3x8,8	2	
3	593491701	MAGNET	Ø16x4,5	2	
4	595759001	COVER	Cover locking plate	1	
5	593486501	PISTON	LEVER INDEXING PLUNGER M16 Ø10	1	
6	599272001	HANDLE	HANDLE ADJUSTMENT PLATE 6/8	1	
7	576645703	NUT	Nut flange with nylon ring	2	
8	595681201	SCREW	M16x55	2	
9	535475240	SCREW EHHFM	M6x40	2	
10	593538501	COUNTERWEIGHT	fixing block	4	
11	595681301	SCREW	M12x20	6	
12	593513901	LOCK NUT	M12	4	
13	593630401	SCREW	M12x45	4	
14	593513801	SCREW	M10x25	6	
15	593538601	COUNTERWEIGHT	block front	2	
16	595711001	HUB		2	
17	593489301	WHEEL	Ø360x85	2	
18	595681301	SCREW	M12x20	8	
19	504750202	SCREW IHANM	M 8 X 20 10.9 ZPB	1	
20	598842501	BRACKET		1	
21	522919401	LOCK NUT	M8	1	
22	589669104	CLIP		1	
23	589669103	CLIP	M6/Ø14	1	
24	504750202	SCREW IHANM	M 8 X 20 10.9 ZPB	2	
25	595757901	CHASSIS	Weldment	1	

T DURATIQ XP6
CONNECTION PANEL & MAIN SWITCH



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	597998401	ELECTRIC MODULE	Main circuit board	1	
2	598938201	CONTROL BOARD		1	
3	593536301	GASKET	Main circuit board	1	
4	598006501	SEALING	Main board cover	1	
5	595659001	GROMMET		4	
6	593505201	SCREW	M5x10	6	
7	598006001	PLUG		2	
8	725536856	SCREW IHSCM	M6x16	4	
9	598005501	BOX		1	
10	591468501	SCREW	M6x12	3	
11	598444601	BRACKET	Battery bracket	1	
12	596608701	BATTERY	12V 20Ah	1	
13	598685201	FUSE	100A M8	1	
14	503220006	HEXAGON NUT	M6	2	
15	598005901	BRACKET	Main switch bracket	1	
16	594896801	SWITCH	Battery master	1	
17	725537265	SCREW IHSCM	M6x25	2	

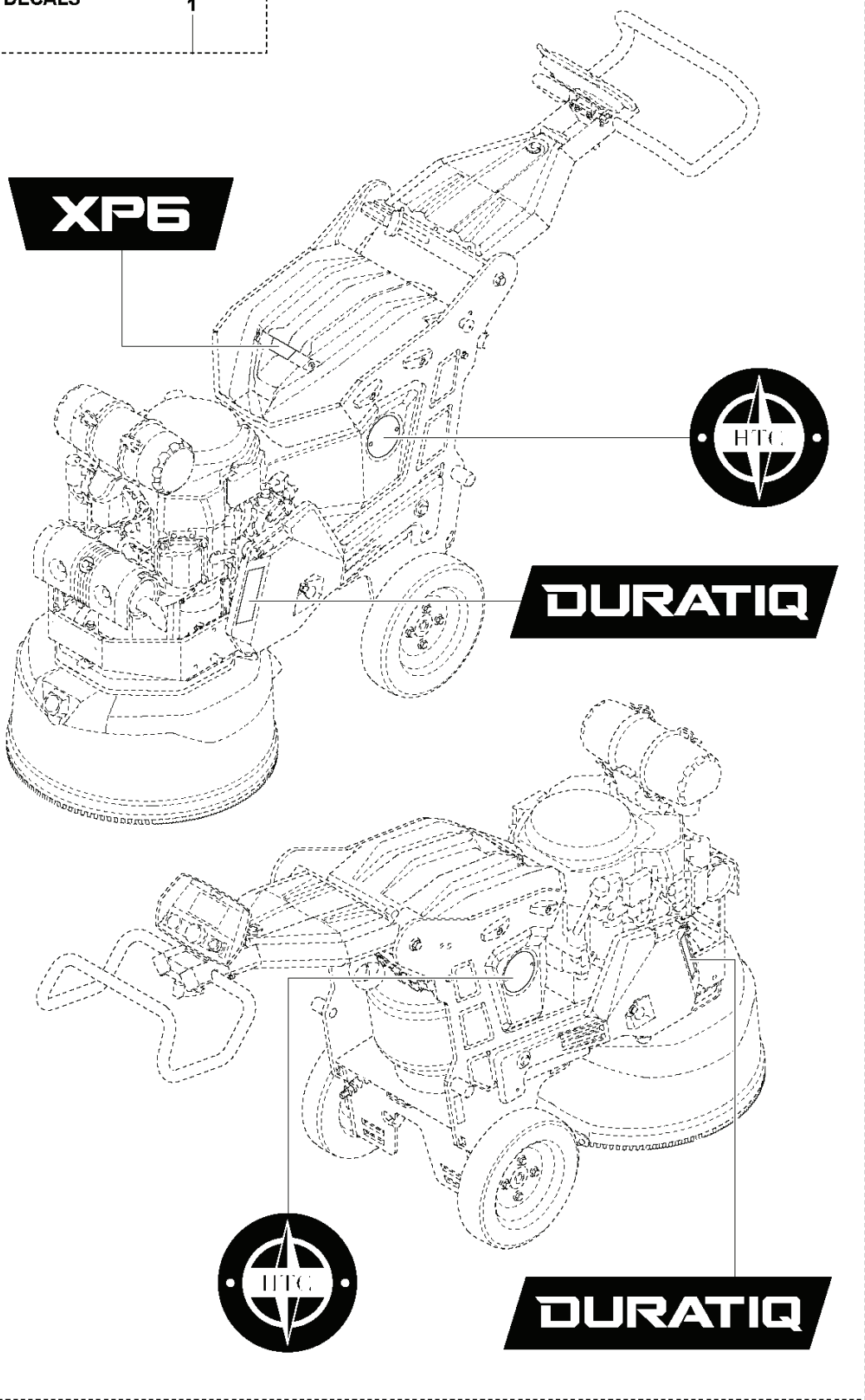
W DURATIQ XP6
CONTROL PANEL



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	595712101	CONTROL	Front panel	1	
2	593491801	KNOB	Control panel	1	
3	593540801	PUSH BUTTON	Emergency stop	1	
4	595759301	POTENTIOMETER	Gasket	1	
5	595712401	POTENTIOMETER	Control panel	1	
6	594078701	DISPLAY	Control panel	1	
9	593540701	ELECTRIC MODULE	Control panel	1	
10	595681601	SCREW	M3x6	2	
11	595758201	CONTROL	Panel enclosure	1	
12	595681801	NUT		1	
13	595681101	SPRING	Pin 10x20	6	
14	595681901	SCREW		1	
15	595743201	COVER	USB	1	
16	595682001	SCREW		1	

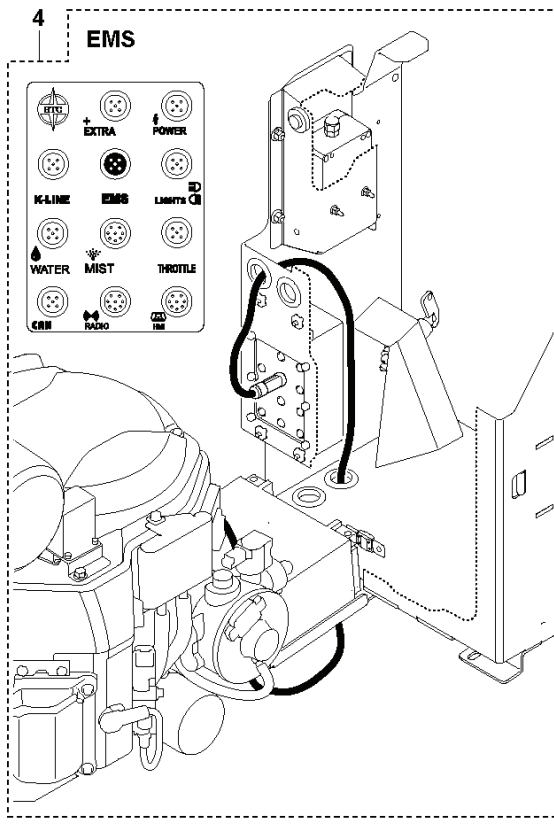
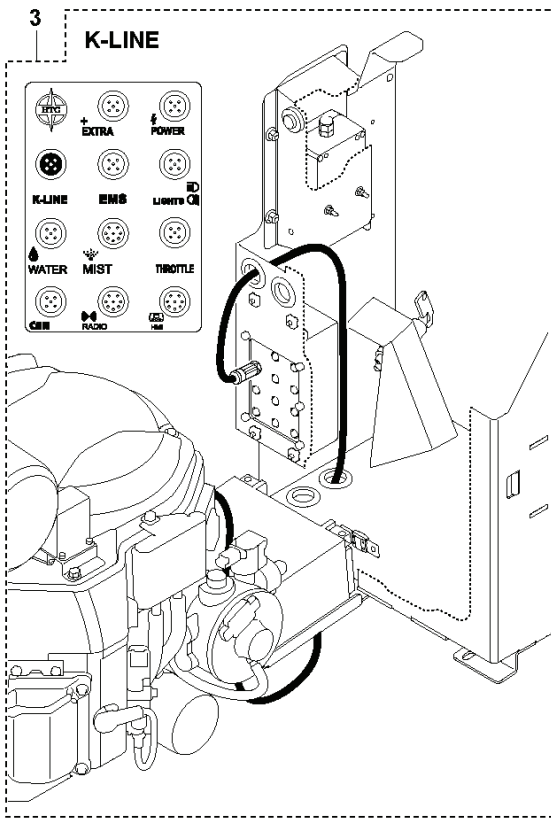
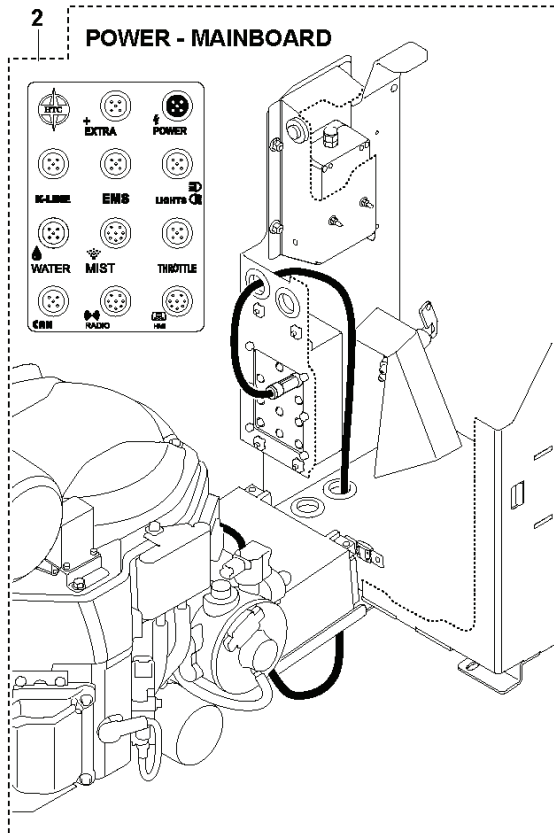
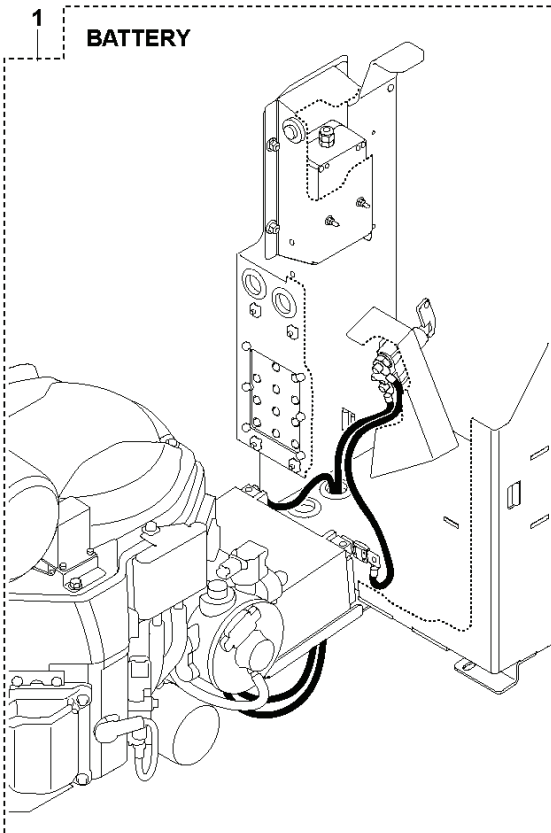
Z DURATIQ XP6
DECALS

1



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	599689801	DECAL KIT	Decal kit Duratq XP6	1	

**V DURATIQ XP6
ELECTRICAL WIRING - POWER, K-LINE, EMS**

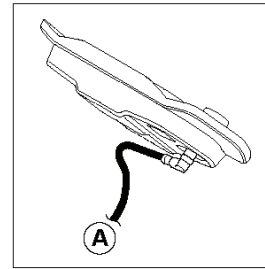
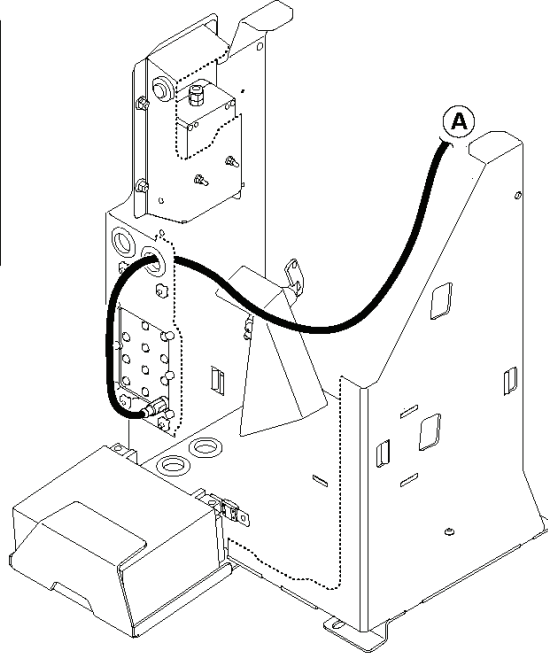
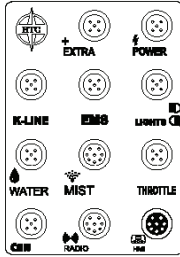


REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	598979001	CABLE ASSY	CABLE KIT - BATTERY - DURATIOXP6	1	
2	598978701	CABLE ASSY	CABLE KIT - POWER MAIN BOARD - DURATIO XP6	1	
3	598978601	CABLE ASSY	CABLE KIT - K-LINE - DURATIO XP6	1	
4	598978501	CABLE ASSY	CABLE KIT - EMS - DURATIO XP6	1	

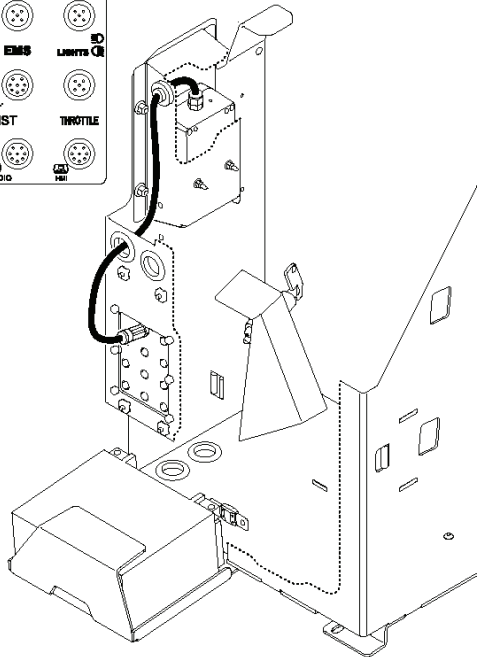
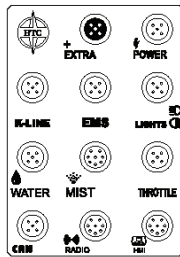
U DURATIQ XP6 ELECTRICAL WIRING - CONTROL, SENSOR, THROTTLE

1

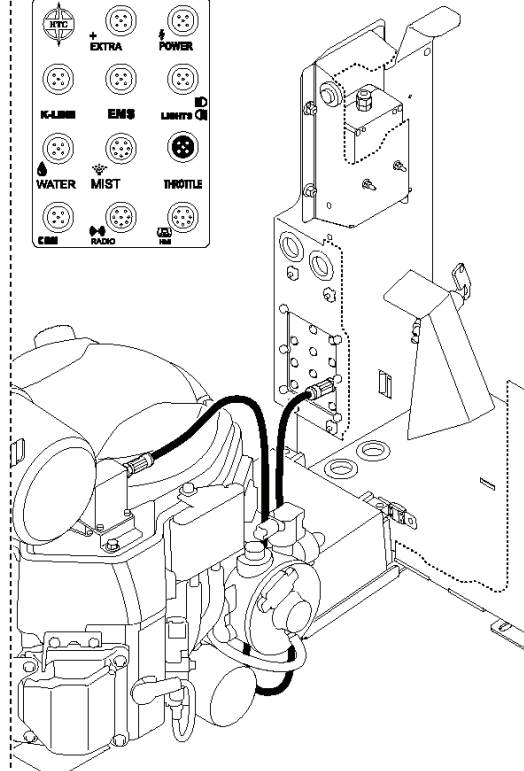
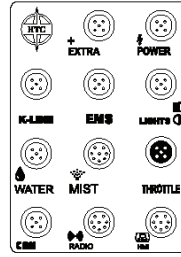
CONTROL PANEL



2 CO SENSOR

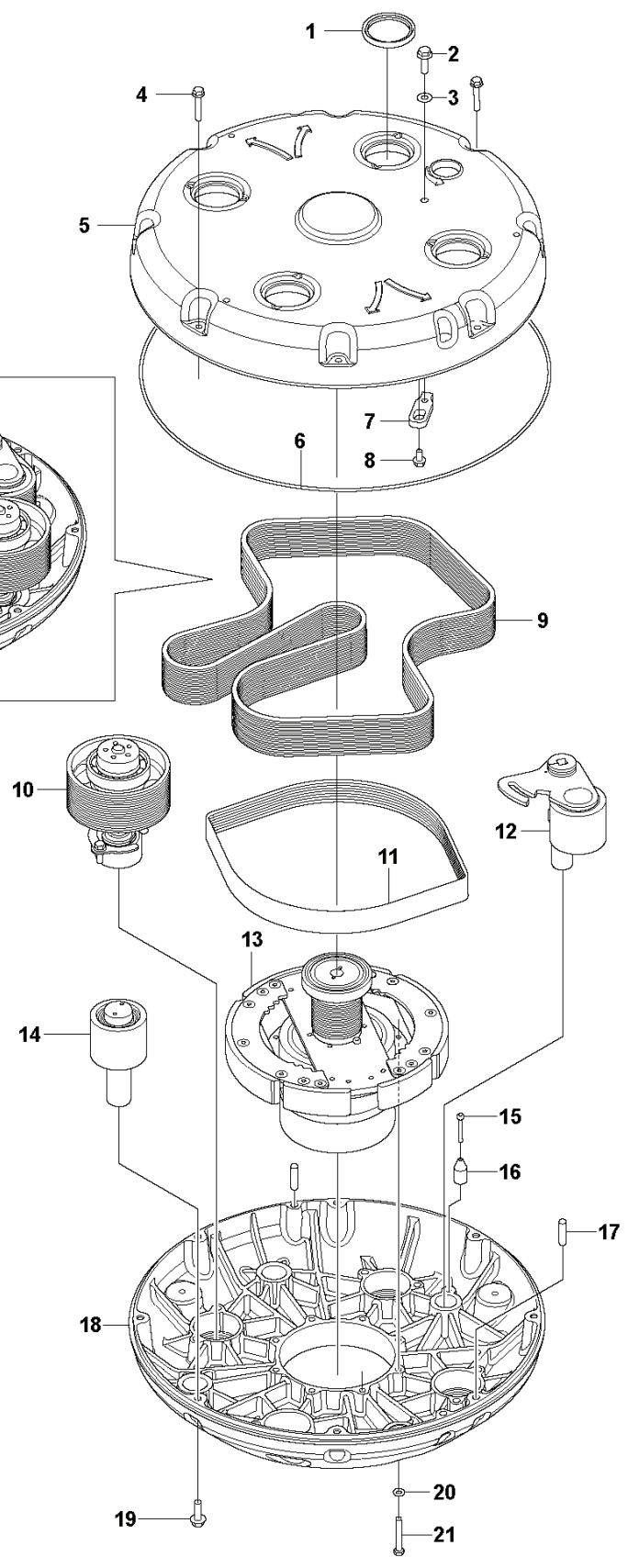
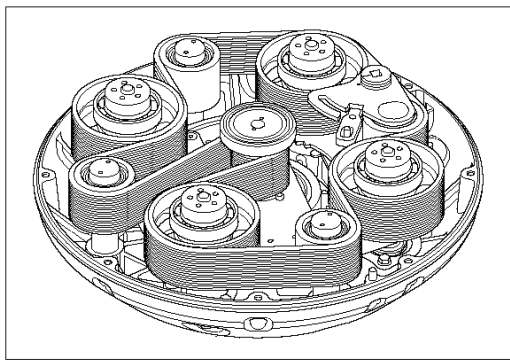


3 THROTTLE



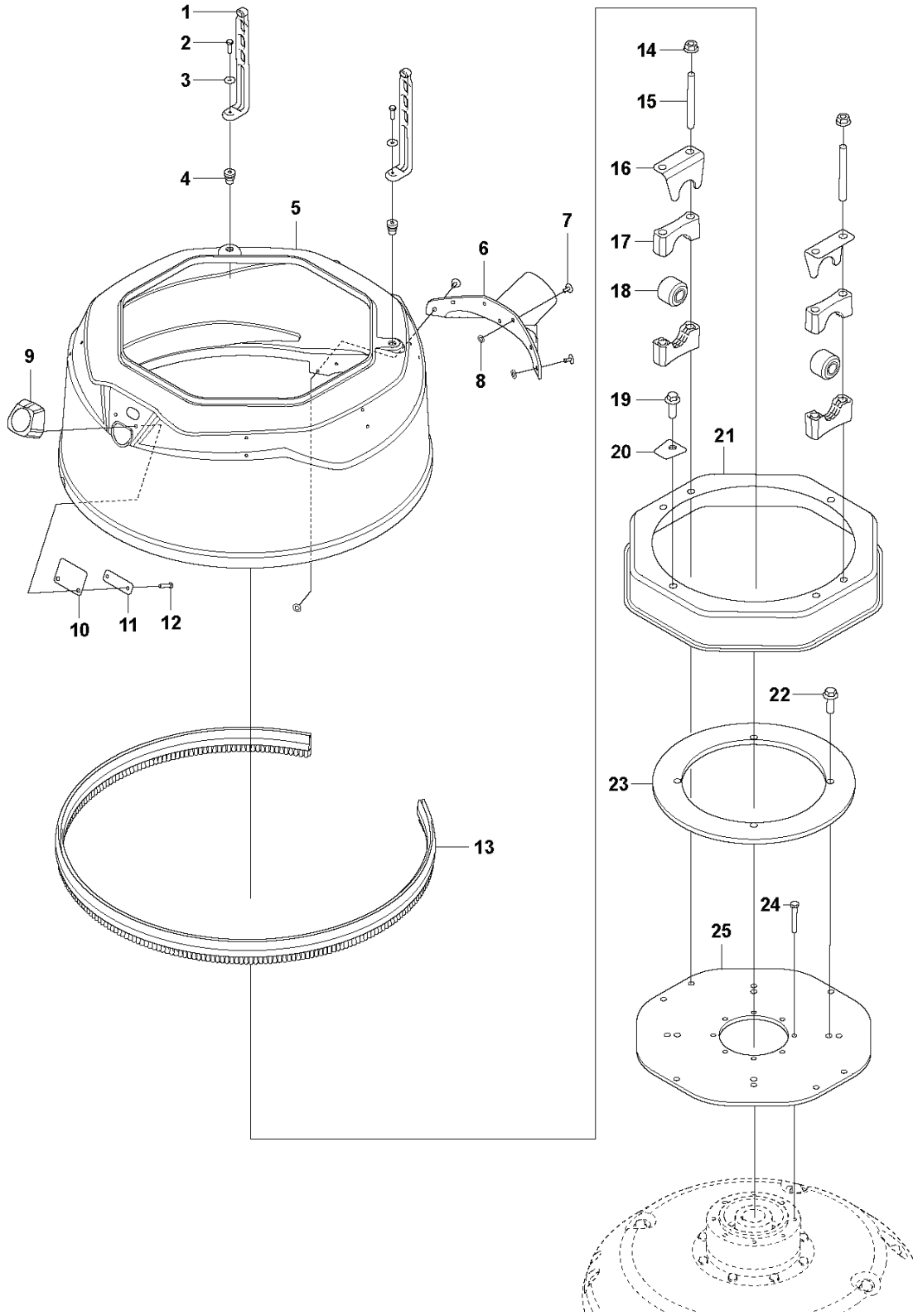
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	595771801	CABLE	CONTROL PANEL - DURATIO XP6	1	
2	599471601	SENSOR ASSY		0	
3	598561401	CABLE	THROTTLE - DURATIO XP6	1	

E DURATIQ XP6
GRINDING HEAD, INTERNAL



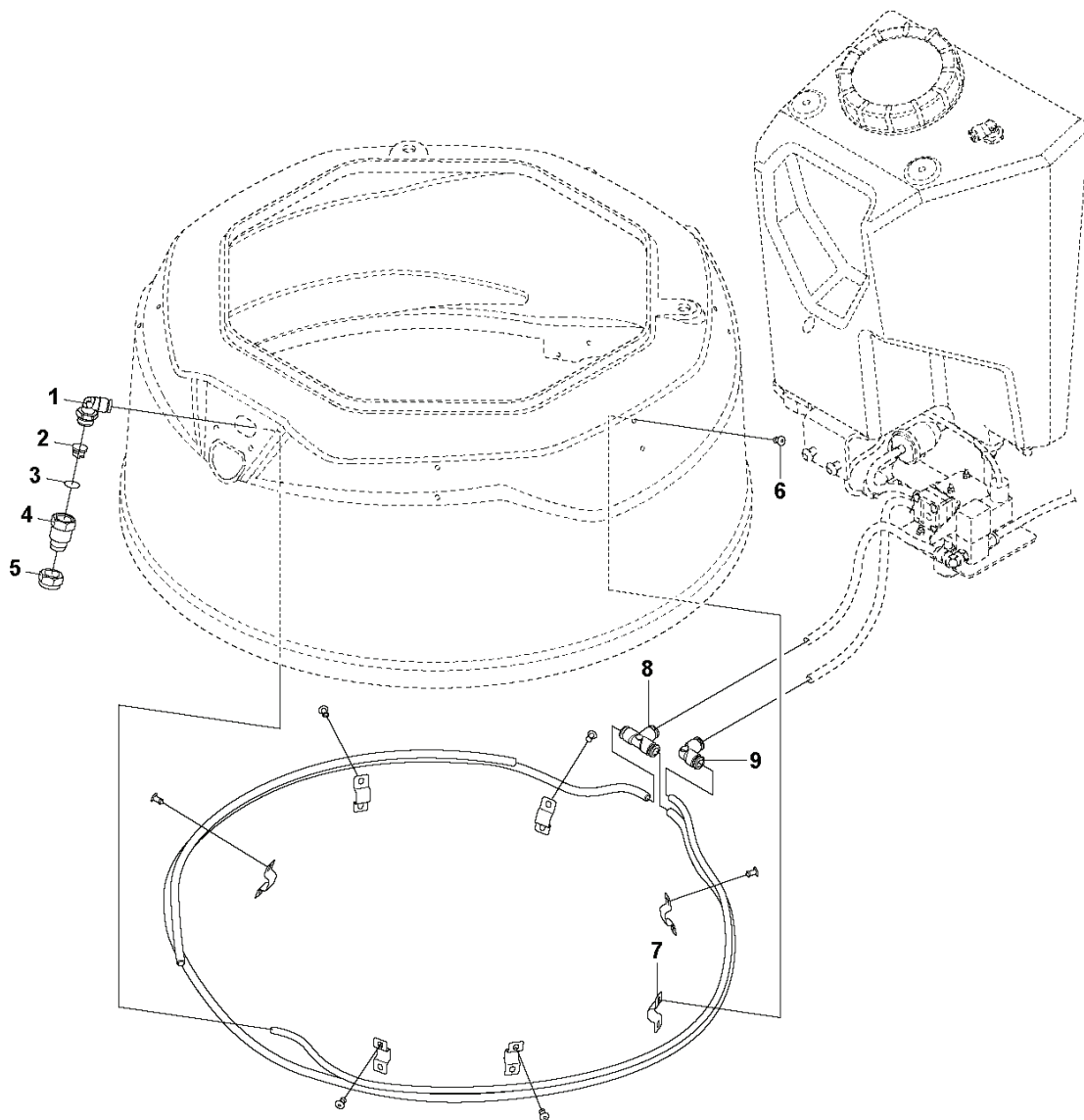
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	593487201	RADIAL SEAL	60x75x8	4	
2	593964101	SCREW	M10x30	1	
3	593964201	WASHER	Copper washer, 10x20x1	1	
4	593513701	SCREW	M8x45	8	
5	595760001	HOUSING	X6 bottom	1	
6	593487101	O-RING	L1800 Ø2.4	1	
7	593538101	TENSIONER	Tensioner locking plate	1	
8	593964001	SCREW	M8x16	1	
9	593487301	BELT	Primary belt	1	
10	593543001	SHAFT ASSY		4	
11	593490201	BELT	Secondary belt	1	
12	593543701	BELT TENSIONER		1	
13	597796701	HUB ASSY		1	
14	593718201	KIT		3	
15	593510401	SCREW	MC6S M6x50	1	
16	595713901	TENSIONER	Tensioner Stop	1	
17	595683201	PIN	PIN 10x26	2	
18	595760201	HOUSING		1	
19	585980401	SCREW EHHFM	M6SF M10x30	3	
20	593500401	WASHER	M8	8	
21	595679901	SCREW	M8x55	8	

C DURATIQ XP6
GRINDING HEAD, OUTER



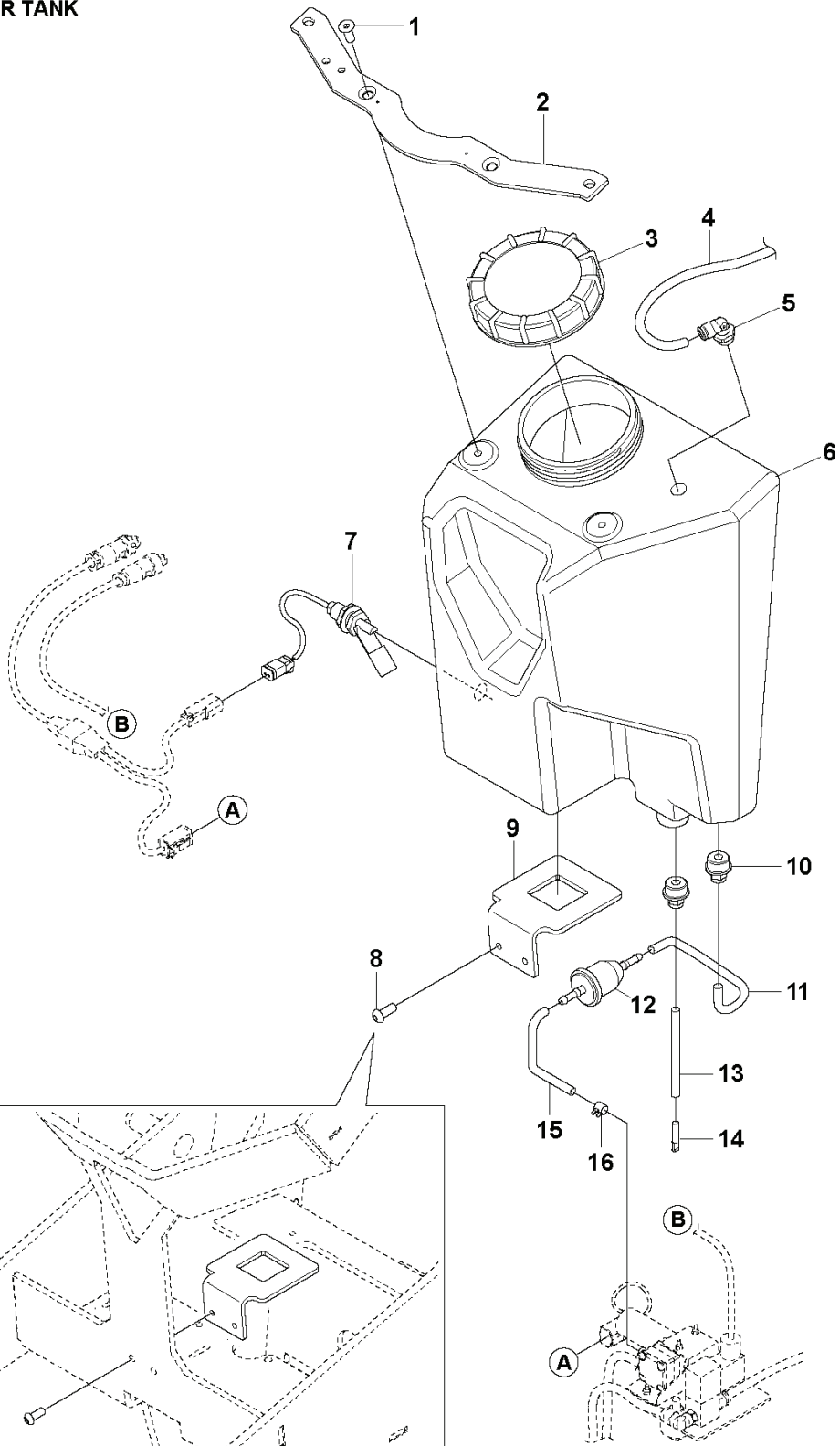
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	593486901	STRAP	Rubber strap	2	
2	725237071	SCREW EHHM	M6x20	2	
3	524108701	U-DISC A 6.4	M6	2	
4	593718701	KIT	M6 rubber	2	
5	593763401	COVER	Grinding head cover	1	
6	593631901	NOZZLE	3"	1	
7	593514701	RIVET	Blind rivet 4.8x15 black	7	
8	734114601	WASHER		7	
9	593542201	BRACKET	Mist cover	1	
10	593542501	DECAL	Mist hole cover	1	
11	593536401	SUPPORT PLATE	Mist bracket	1	
12	593514901	SCREW	5x25 TX	2	
13	593446103	STRIP	Brush height 15mm	1	
14	593513901	LOCK NUT	M12 ZP	4	
15	593514501	BOLT	Stud M12x100 8.8	4	
16	598778001	STOP	Suspension Bushing	2	
17	593542001	CLAMP	Suspension	4	
18	593539001	SUSPENSION	Rubber kit	2	
19	595680101	SCREW	M12x35 8.8ZP	1	
20	593538901	COVER	Locking plate	1	
21	595758001	COVER	Cover guide	1	
22	595680101	SCREW	M12x35 8.8ZP	4	
23	597745201	SPACER	Motor spacer seal	1	
24	595679901	SCREW	M8x55 8.8	8	
25	595758101	MOTOR		1	

R DURATIQ XP6
MIST SYSTEM, GRINDING HEAD



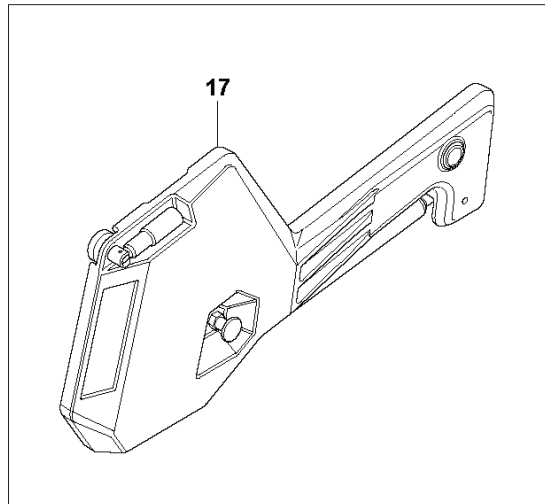
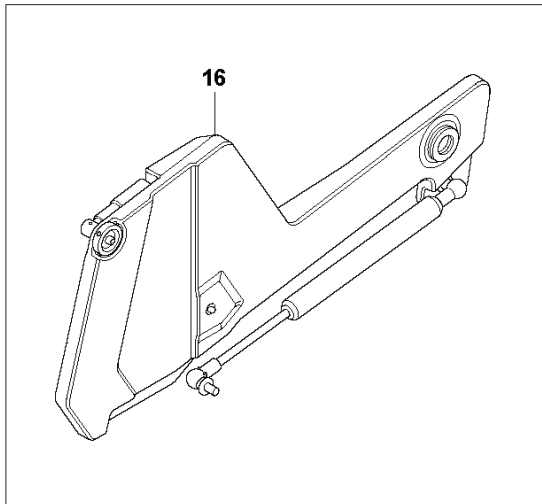
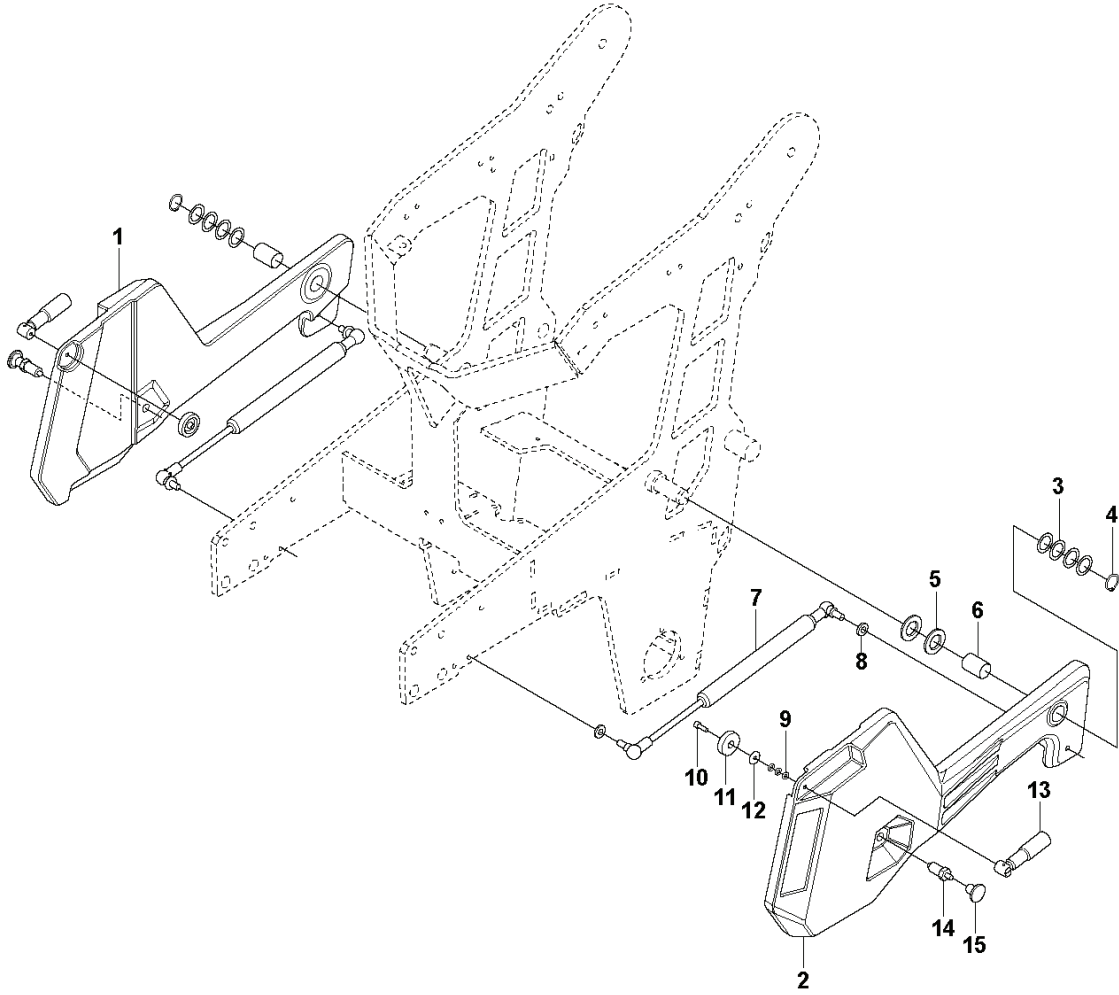
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	593489801	CONNECTOR		1	
2	593617301	EXTENSION JOINT		1	
3	593489901	FILTER	Filter, 100Mesh	1	
4	593490001	NOZZLE		1	
5	593490101	NUT		1	
6	593514601	RIVET	Blind	14	
7	595746001	CLIP	2xØ8mm	7	
8	593489501	CONNECTOR	T 8	1	
9	593489701	CONNECTOR	Elbow 8	1	

P DURATIQ XP6
WATER TANK



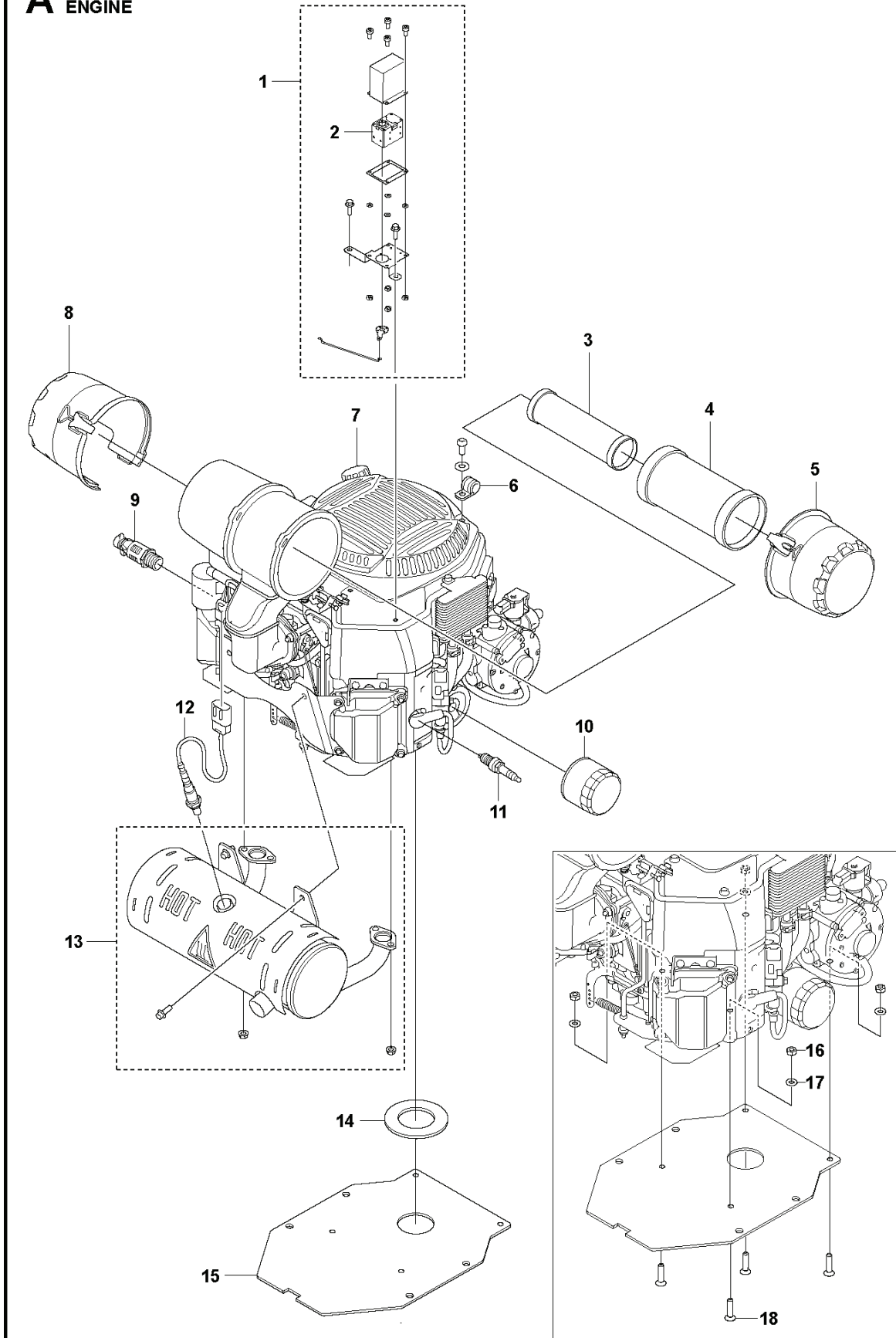
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	593504901	SCREW	M8x20	2	
2	595759001	COVER	Cover locking plate	1	
3	595659501	WATER TANK	Tank cap	1	
4	593488701	HOSE	200mm Ø8/6	1	
5	593489801	CONNECTOR	8mm	1	
6	593537901	TANK	Water	1	
7	595659601	SWITCH	Level switch	1	
8	595680701	SCREW	M8x20	2	
9	595757001	BRACKET	Tank lower bracket	1	
10	593489001	CONNECTOR		2	
11	593488701	HOSE	200mm Ø8/6	1	
12	593491301	PREFILTER		1	
13	593488701	HOSE	200mm Ø8/6	1	
14	593488601	CONNECTOR	Ø6	1	
15	593488701	HOSE	200mm Ø8/6	1	
16	599201901	CLIP	Spring clip	2	

L DURATIQ XP6
WEIGHT ASSY



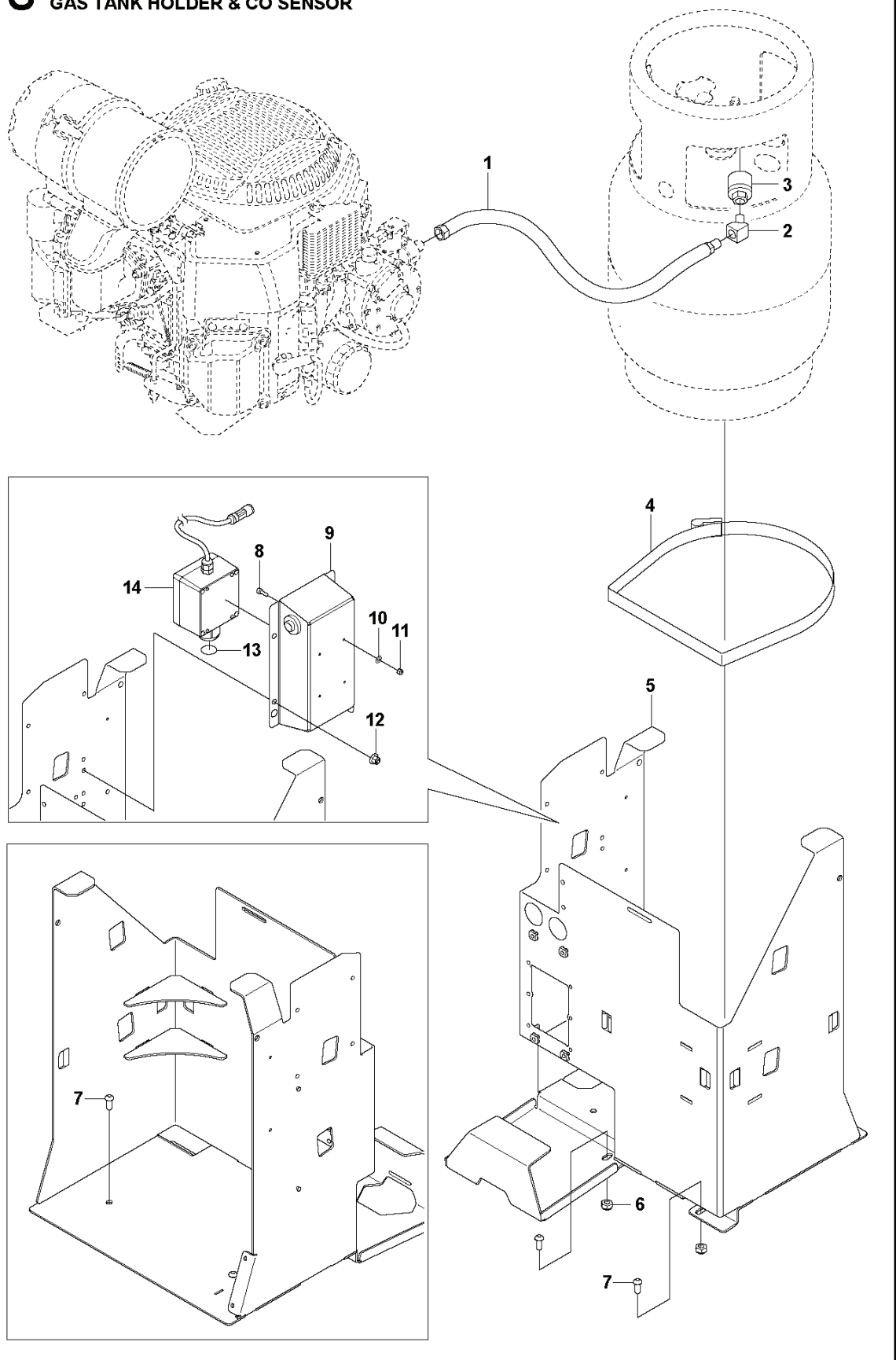
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	595756901	WEIGHT	Arm. right	1	
2	595756701	WEIGHT	Arm. left	1	
3	598458601	SHIM	25x30x0,3	8	
4	593496801	CIRCLIP	External	2	
5	593504401	WASHER	26x45x4	4	
6	593417201	BUSHING		2	
7	593582301	GAS SPRING		2	
8	593495701	WASHER	M10	4	
9	593500401	WASHER	M8	6	
10	593497101	SCREW	M6x20	2	
11	593543901	WHEEL	Ø40x10	2	
12	593509301	WASHER	M6	2	
13	593486801	HANDLE	M6	2	
14	593486601	PISTON	Lever indexing	2	
15	593486701	KNOB	Female threaded M8	2	
16	595710201	WEIGHT KIT	Kit. right	1	
17	595710101	WEIGHT KIT	Kit. Left	1	

A DURATIQ XP6
ENGINE



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	598013801	THROTTLE ASSY		1	
2	598006701	MOTOR	Throttle Servo	1	1
3	599767901	AIR FILTER	Inner filter	1	
4	599768001	AIR FILTER	Outer filter	1	
5	599768101	COVER		1	
6	589669103	CLIP	M6/Ø14	1	
7	599767801	OIL PLUG		1	
8	599767201	COVER		1	
9	599767301	OIL PLUG		1	
10	599768201	OIL FILTER		1	
11	599768301	SPARK PLUG		2	
12	599768401	SENSOR		1	
13	599768501	MUFFLER		1	
14	596818801	SEALING	Gearbox	1	
15	597745501	GUIDE PLATE		1	
16	522919401	LOCK NUT	M8	4	
17	734116301	WASHER	M8	4	
18	725645901	SCREW IHCSFM	M8x40	4	

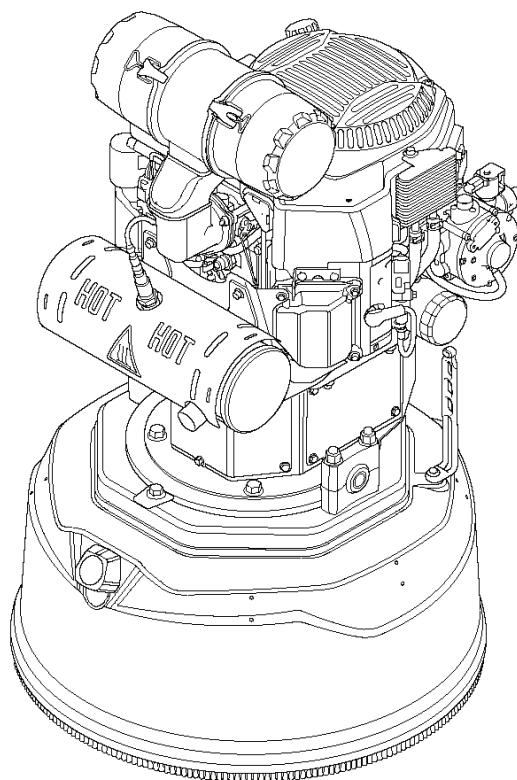
S DURATIQ XP6
GAS TANK HOLDER & CO SENSOR



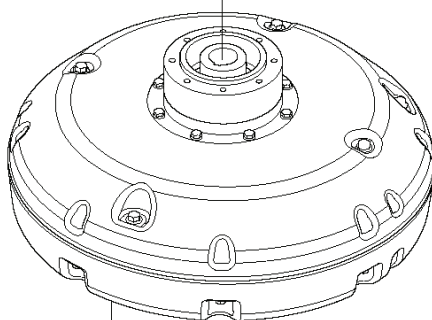
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	597690001	HOSE	Hose assy	1	
2	525550401	FITTING	ELBO 45	1	
3	593033701	COUPLER	to Propane Tank	1	
4	597972801	STRAP	Strap with latch	1	
5	598441901	MOUNTING PLATE		1	
6	522919401	LOCK NUT	M8	2	
7	504750202	SCREW IH PANM	M8x20	3	
8	593506401	SCREW	M4x16	4	
9	599432501	BRACKET	Sensor bracket	1	
10	595672701	WASHER	M4	4	
11	595672601	LOCK	M4	4	
12	576645703	NUT	M6	4	
13	599930301	FILTER	Sensor filter	1	
14	599471601	SENSOR ASSY	CO-sensor	1	

H DURATIQ XP6
GRINDING HEAD

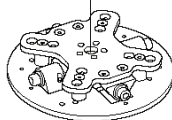
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2

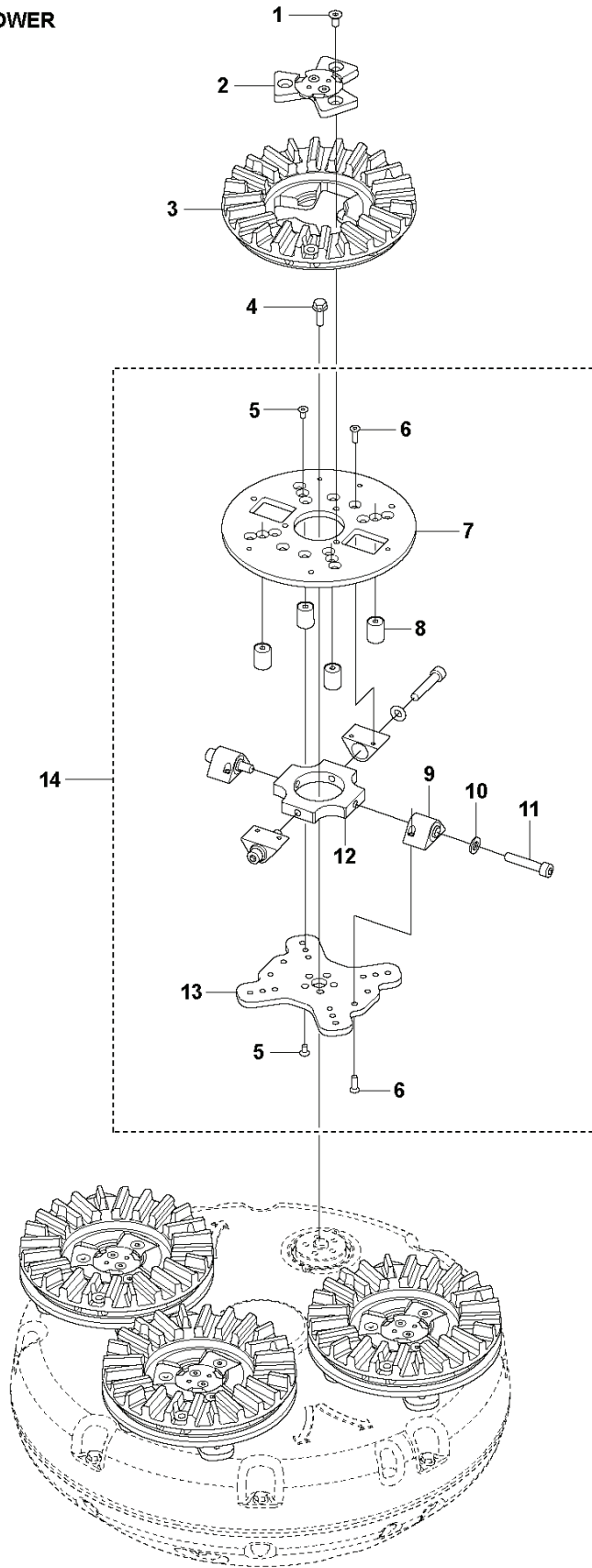


3



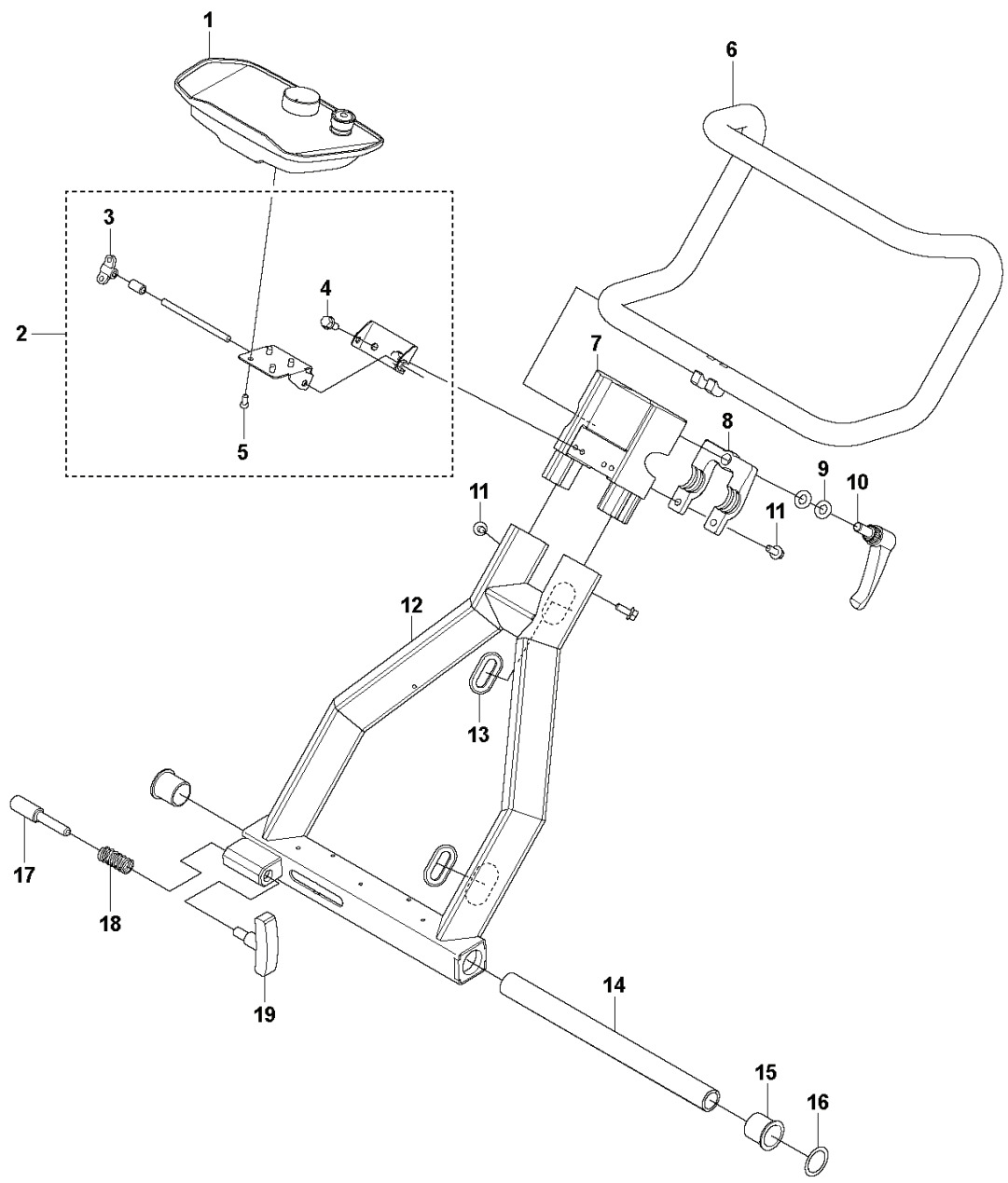
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	597742601	GRINDING HEAD	COMPLETE	1	
2	597794401	GRINDING HEAD	Bare	1	1
3	597254501	HOLDER	Grind holder 230mm Duratiq 6	1	1

D DURATIQ XP6
GRINDING HEAD, LOWER



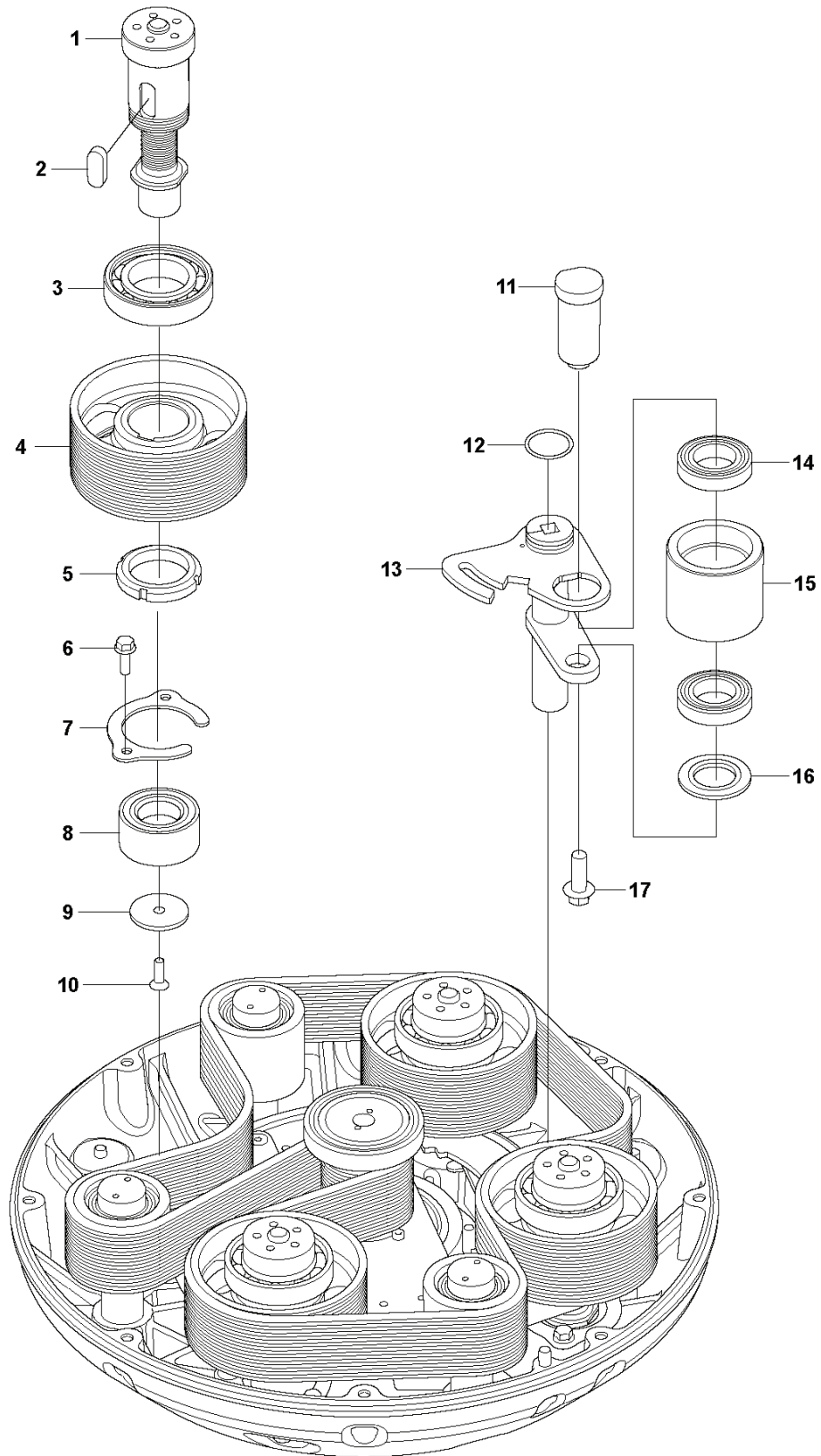
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	593499901	SCREW	M8x16	3	
2	593617201	CROSS MEMBER	Assembly	1	
3	593536001	HOLDER	Ø230	1	
4	585173901	SCREW EHI-HFM	M8x25	5	
5	593508501	SCREW	M6x12	4	14
6	593505101	SCREW	M6x20	4	14
7	593539801	PLATE	Grind holder	1	14
8	593438801	ABSORBER	20x25 M6	4	14
9	593718101	KIT		4	14
10	593499101	WASHER	M10	4	14
11	593512601	SCREW	M10x50	4	14
12	593536201	CONNECTION	Cardan connection	1	14
13	593539701	PLATE	Grind holder	1	14
14	597254501	HOLDER	Grind holder 230mm Duratiq 6	1	

K DURATIQ XP6
HANDLE



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	593549201	CONTROL PANEL	Complete	1	
2	597255001	CONTROL PANEL	Bracket assy	1	
3	593486301	KNOB	Wing knob	1	2
4	593513501	SCREW	M8x20	2	2
5	595673001	SCREW	M6X10	4	2
6	593537601	HANDLEBAR		1	
7	595531201	HANDLE BRACKET		1	
8	595755701	HANDLEBAR	Handlebar clamp	1	
9	593499401	WASHER	M12	2	
10	593486401	HANDLE	Adjustable M12x32	1	
11	593513501	SCREW	M8x20	2	
12	595755901	HANDLE	Weldment	1	
13	595659001	GROMMET	31x48x14	2	
14	595709301	HANDLE	Shaft	1	
15	593486201	BEARING	Flanged	1	
16	595662001	SPRING	Spring washer	2	
17	598875601	PIN	Lever index	1	
18	593485701	SPRING	5x30	1	
19	598875701	HANDLE	T-handle	1	

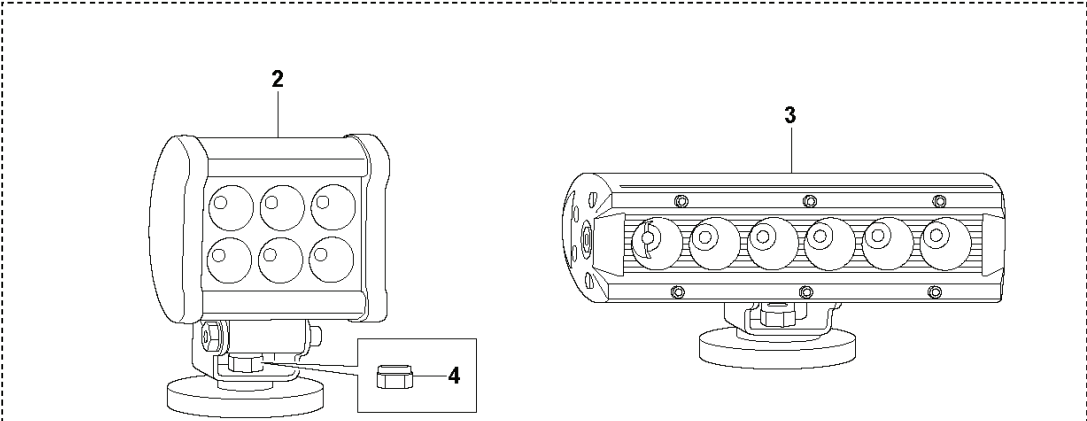
F DURATIQ XP6
IDLER PULLEY ASSY



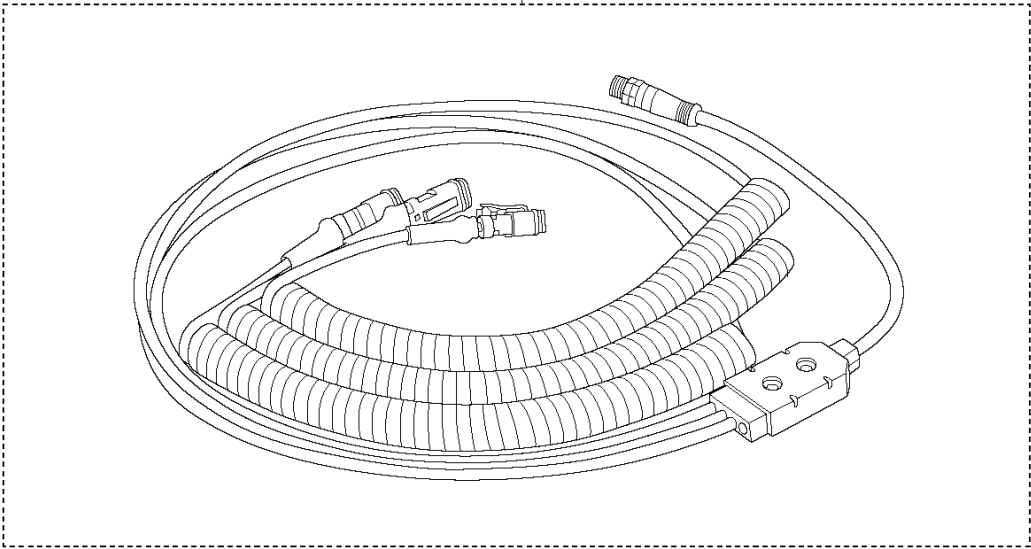
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	595760301	SHAFT		1	
2	593487601	KEY		1	
3	593492701	BALL BEARING		1	
4	595757501	PULLEY	Ø150	1	
5	593487901	NUT		1	
6	506570105	SCREW EHHFM	M6SF M8x25	2	
7	595710001	WASHER		1	
8	593487701	BEARING		1	
9	595709901	WASHER		1	
10	725645301	SCREW IHCSFM	M8x25	1	
11	595761401	AXLE	Idler	1	
12	593487801	O-RING		1	
13	595760601	TENSIONER	Weldment	1	
14	593492801	BALL BEARING		2	
15	595709801	PULLEY	Idler Ø80	1	
16	595757301	SPACER		1	
17	595680101	SCREW	M12x35	1	

Y DURATIQ XP6
LIGHT KIT

1

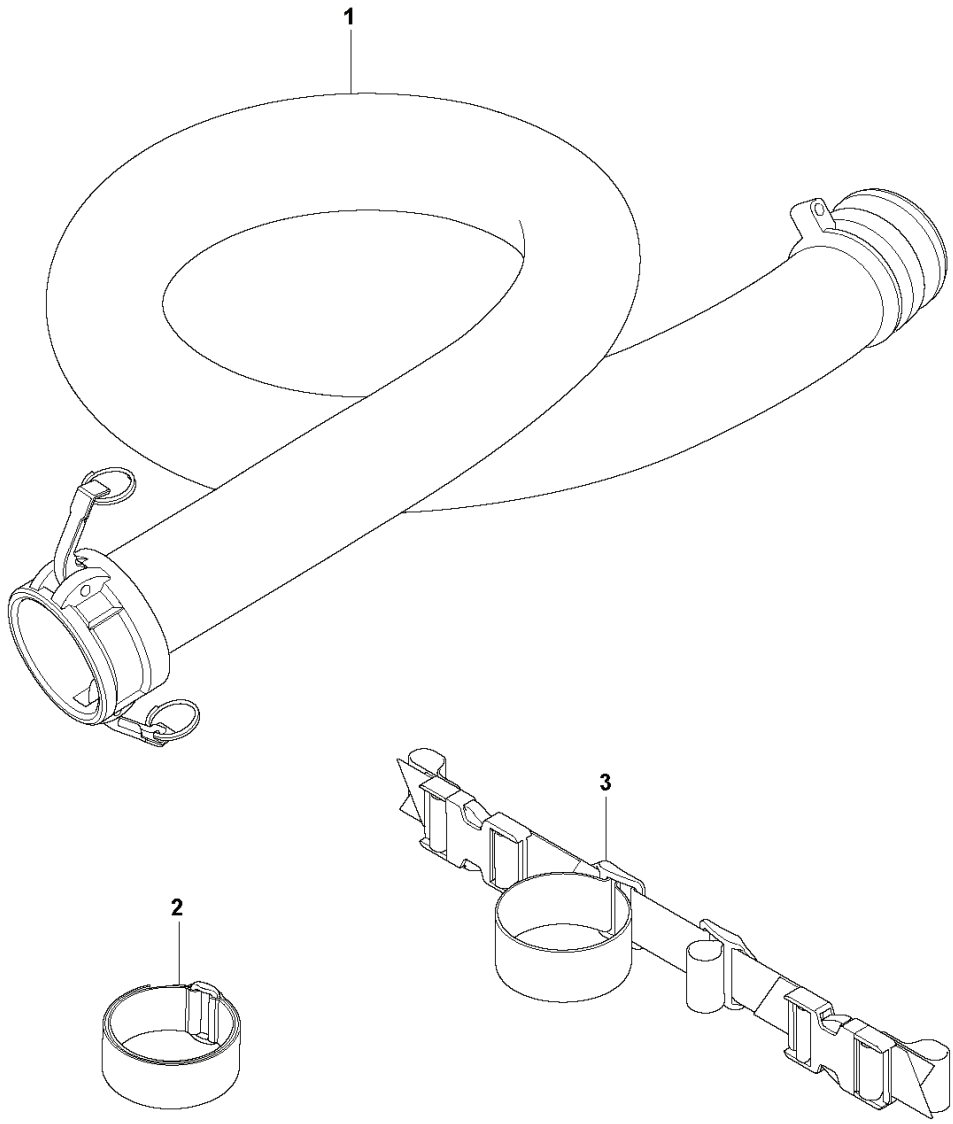


5



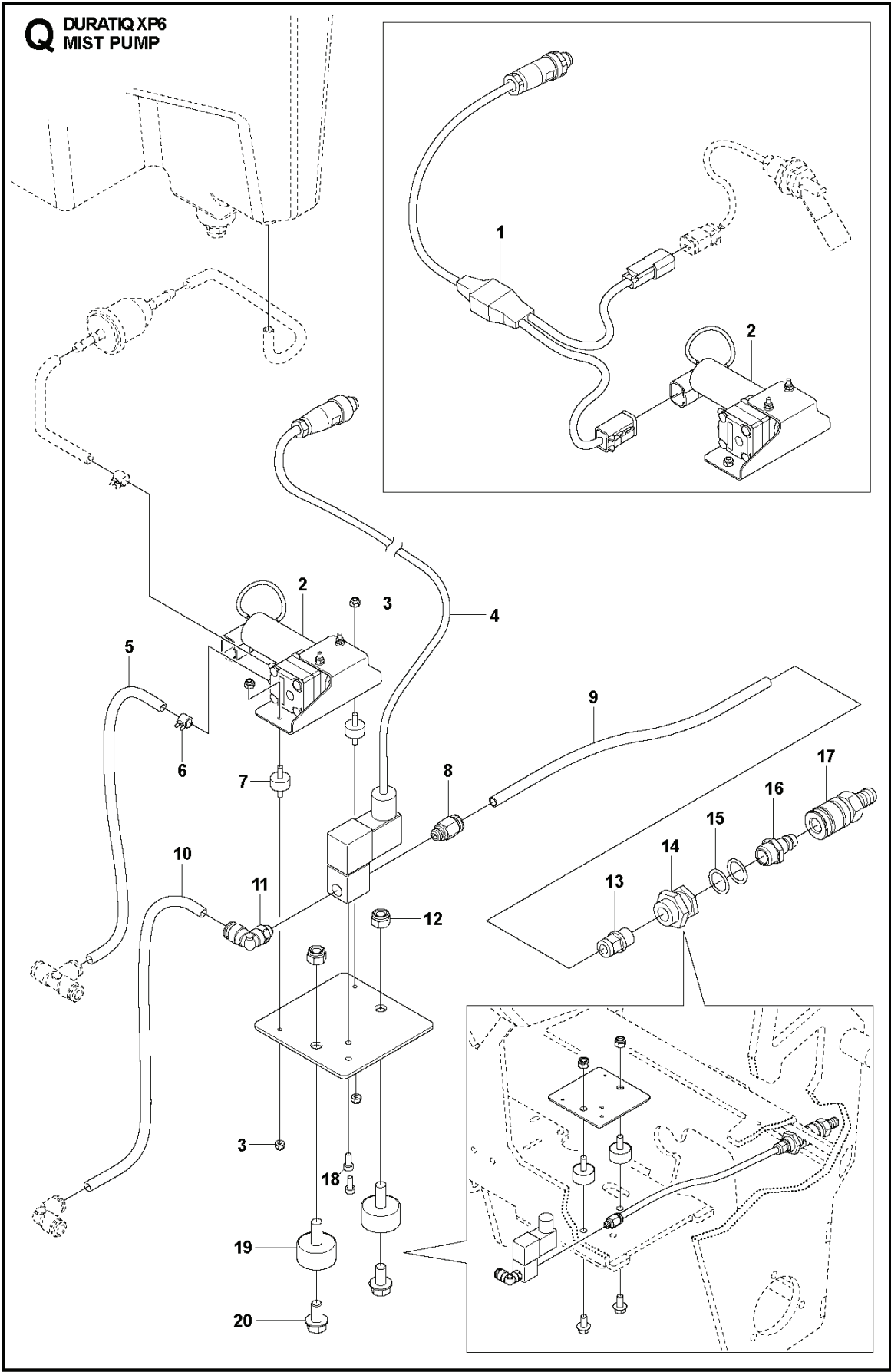
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	594042401	LIGHTING KIT		1	
2	593540601	LIGHT	Front light w.mount	1	1
3	593540501	LIGHT	Rear light w.mount	1	1
4	593499801	LOCK NUT		2	1
5	593549501	CABLE		1	1

**X DURATIQ XP6
MISC SPARE PARTS**



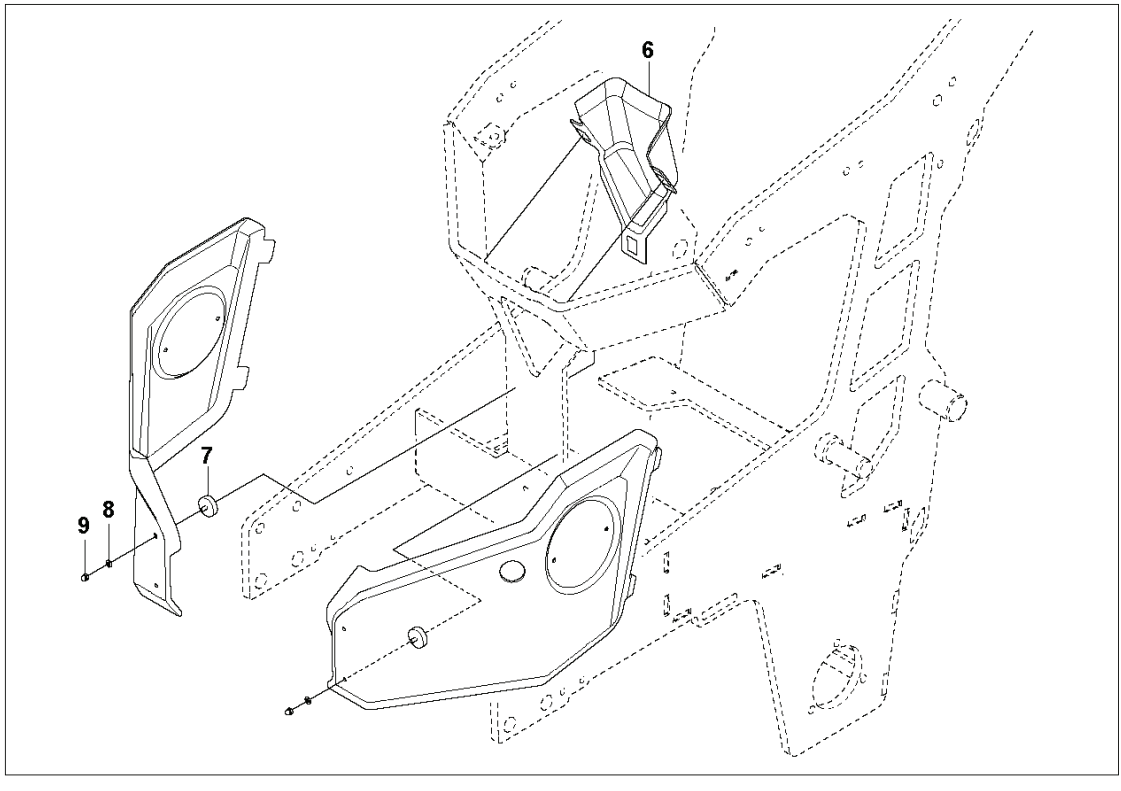
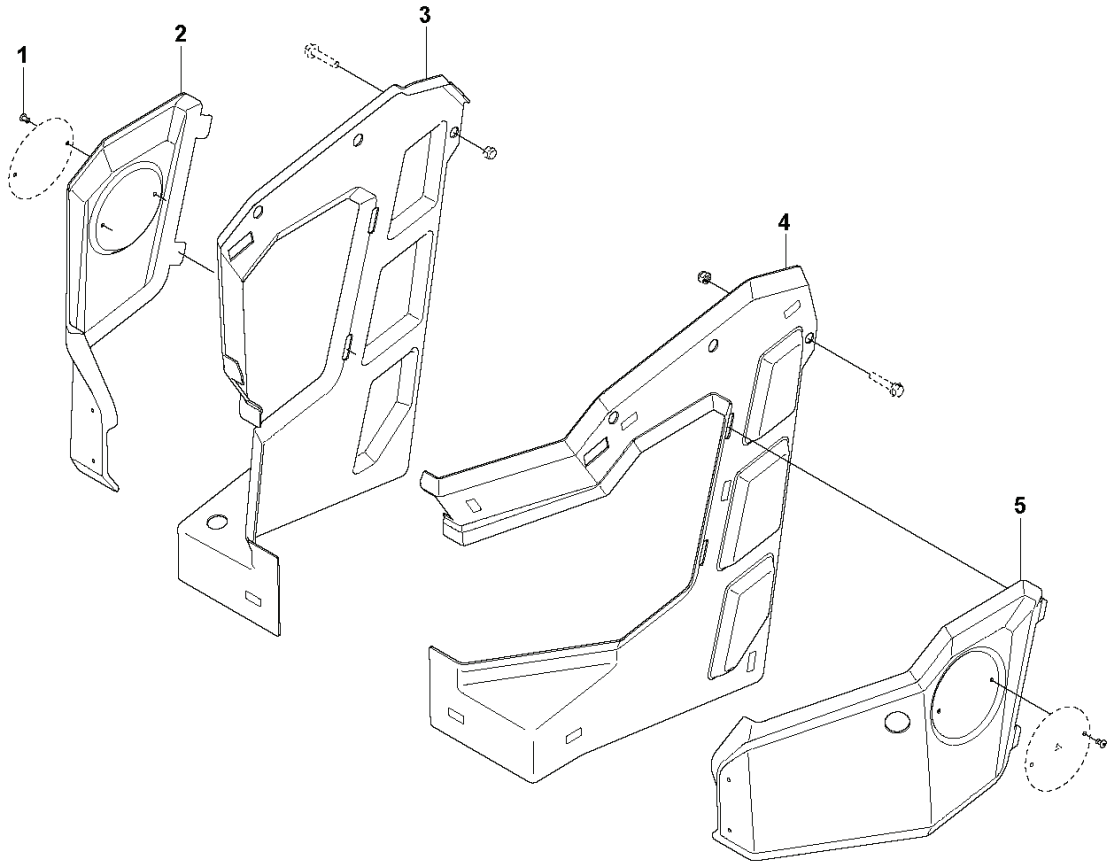
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	599690001	HOSE KIT	Hose incl. Camlock	1	
2	593543801	STRAP	Hose/Cable	1	
3	593536701	STRAP	Hose guide assy	1	

Q DURATIQ XP6
MIST PUMP



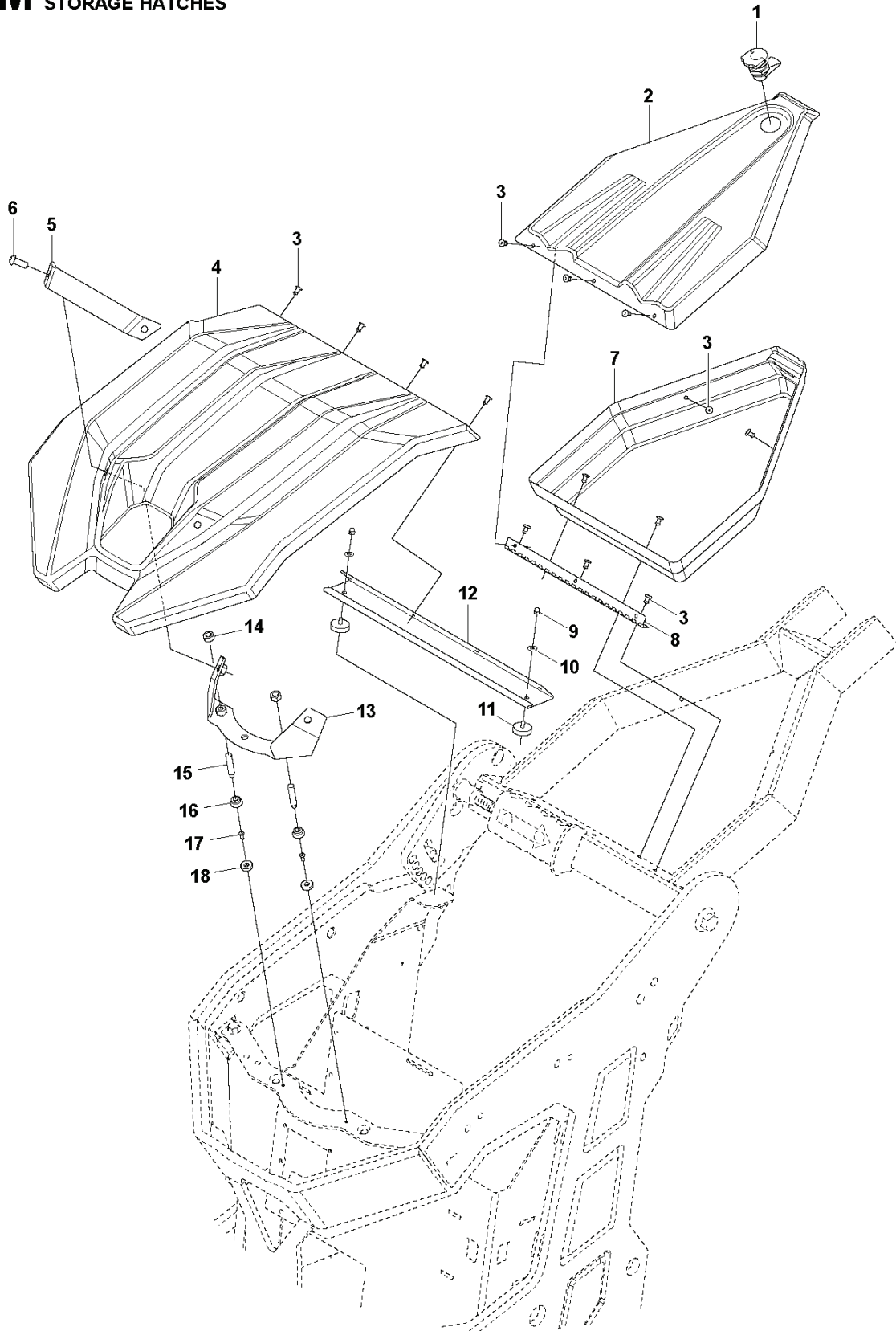
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	593549601	CABLE	Mist	1	
2	599225901	WATER PUMP	Water pump 12V with cable	1	
3	732211201	LOCK NUT	M4	4	
4	593549701	VALVE	Cable water	1	
5	593488701	HOSE	370mm Ø8/6	1	
6	599201901	CLIP	FJP-8	2	
7	598936401	DAMPER	Vibration damper M4	2	
8	593488101	CONNECTOR	Straight 8	1	
9	593488701	HOSE	370mm Ø8/6	1	
10	593488701	HOSE	370mm Ø8/6	1	
11	593488401	CONNECTOR	Elbow 8	1	
12	732211801	LOCK NUT	M8	2	
13	593488901	CONNECTOR	Straight 8	1	
14	593488801	CONNECTOR	Bulkhead 1/4F-1/4F	1	
15	595661801	SEAL	SEAL WASHER M12	2	
16	593489101	CONNECTOR	Quick Male 1/4M	1	
17	593489201	CONNECTOR	Female Ø12	1	
18	593508901	SCREW	M4x10	2	
19	593488001	DAMPER	Vibration, M8	2	
20	593964001	SCREW	M8x16	2	

N DURATIQ XP6
PLASTICS



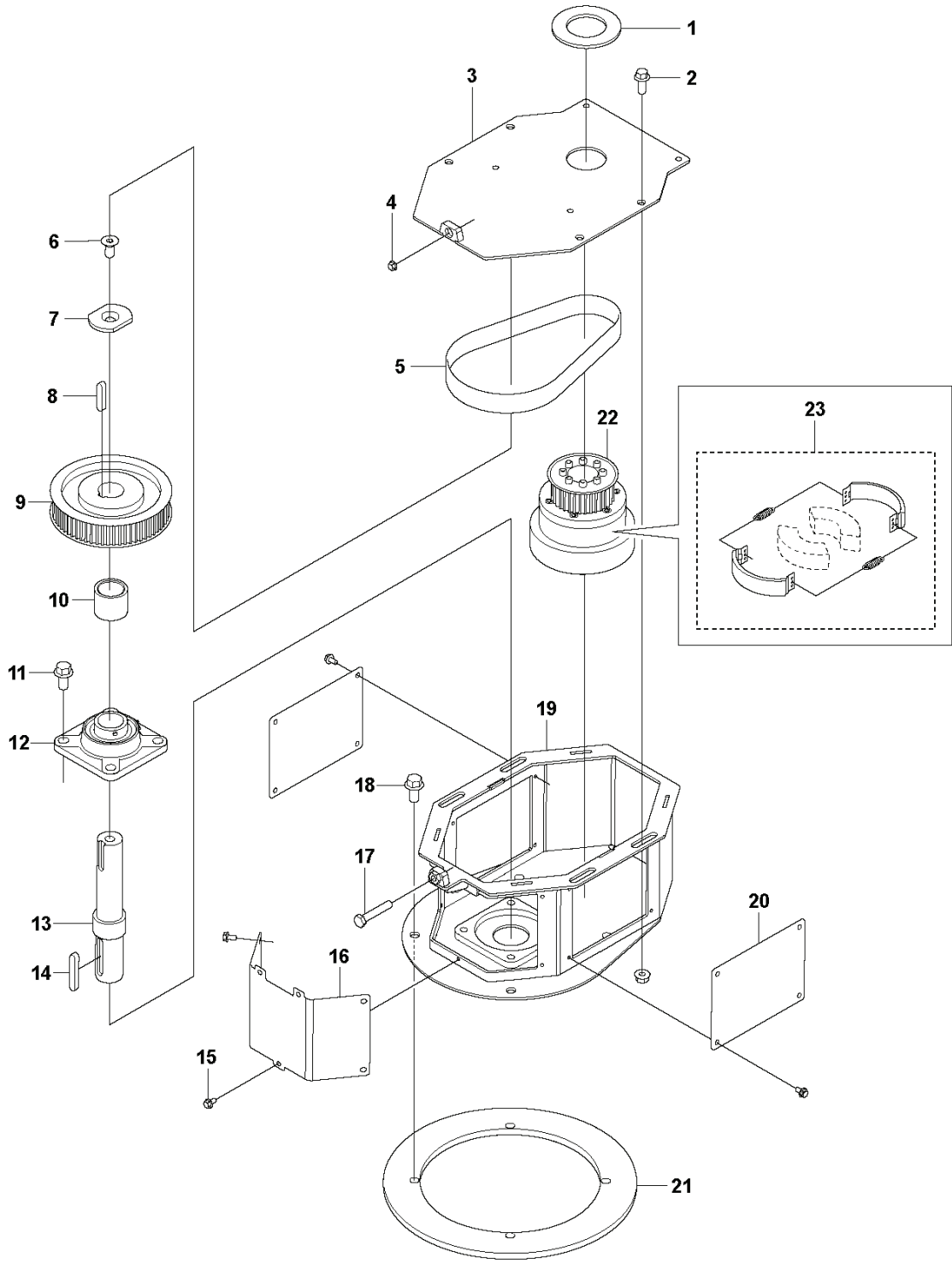
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	593514601	RIVET	Blind	4	
2	595531601	COVER	Right hatch	1	
3	595713401	COVER	Right side	1	
4	595713301	COVER	Left side	1	
5	598752801	HATCH	Left hatch	1	
6	595713501	COVER	Central	1	
7	593492101	MAGNET	Ø25x7	4	
8	595672701	WASHER	M4	4	
9	595681401	NUT	M4	4	

M DURATIQ XP6
STORAGE HATCHES



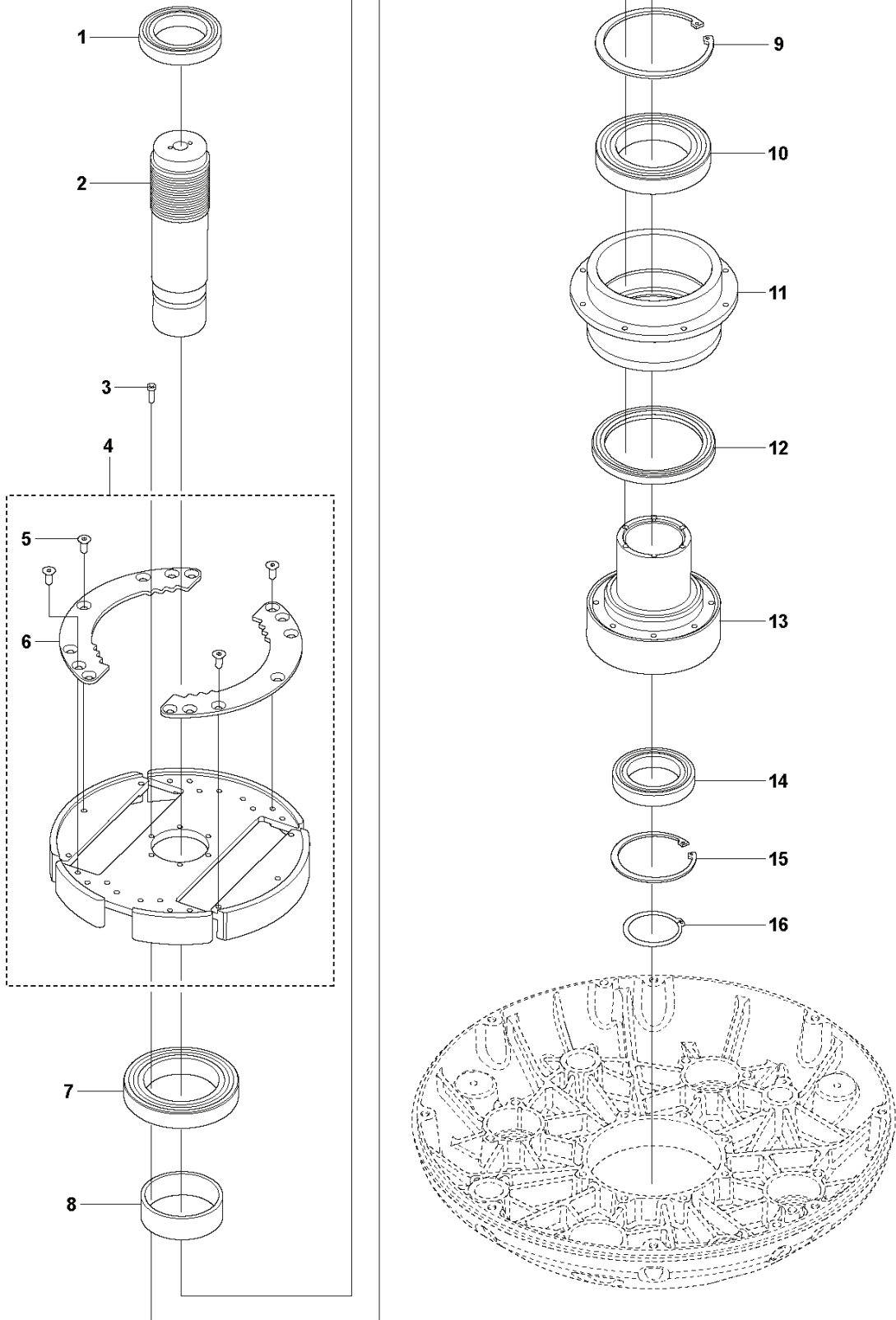
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	595660401	GLOVE	Cover lock	1	
2	595759701	GLOVE		1	
3	593514601	RIVET	Blind	14	
4	595758801	COVER	Machine cover top	1	
5	595759201	COVER	Cover handle	1	
6	595680701	SCREW	M8x20	2	
7	595759601	GLOVE	Compartment lower	1	
8	595712701	GLOVE	Compartment hinge	1	
9	595681401	NUT	M4	2	
10	595672701	WASHER	M4	2	
11	593492101	MAGNET	Ø25x7	2	
12	598472501	BRACKET	Hatch bracket	1	
13	595711801	COVER	Cover magnet bracket	1	
14	593504701	NUT	M8	2	
15	595660101	SCREW		2	
16	595660201	PAD		2	
17	595680501	SCREW	M3x8	2	
18	593491701	MAGNET		2	

B DURATIQ XP6
TRANSMISSION



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	596818801	SEALING	Gearbox	1	
2	725249361	SCREW EHHFT	M10x25 ZPB	4	
3	597745501	GUIDE PLATE	Motor guide	1	
4	731232001	HEXAGON NUT	M10	1	
5	597688801	BELT	Timing belt	1	
6	522658101	SCREW IHCSFM	M12x25 10.9 ZPB	1	
7	597745901	PLATE	Locking washer	1	
8	597932701	PARALLEL KEY	10x8x45	1	
9	597746401	SPROCKET	Belt wheel	1	
10	597746301	SPACER RING		1	
11	585235901	SCREW EHHFM	M12x25 8.8 ZPB	4	
12	597795301	BEARING UNIT		1	
13	597745601	DRIVE SHAFT	Drive shaft	1	
14	597932501	PARALLEL KEY	10x8x60	1	
15	535475212	SCREW EHHFM	M6x12 8.8ZPB	15	
16	597746201	COVER	Front cover	1	
17	725250271	SCREW EHHM	M10x55	1	
18	595680101	SCREW	M12x35 8.8 ZP	4	
19	597745401	GEARBOX	Weldment	1	
20	597746101	COVER	Side cover	2	
21	597745201	SPACER		1	
22	599501101	CENTRIFUGAL CLUTCH	Centrifugal clutch	1	
23	599693701	CLUTCH SHOE	Service kit	1	

G DURATIQ XP6
CENTER HUB ASSY



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	593492601	BALL BEARING		1	
2	595760101	PULLEY	Center Ø75	1	
3	593514201	SCREW	M6x20	6	
4	595757201	PULLEY		1	
5	593504901	SCREW	M8x20	14	4
6	593514201	SCREW	M6x20	2	4
7	593629901	BALL BEARING		1	
8	595713101	SPACER	Ring	1	
9	593629901	BALL BEARING		1	
10	595679801	CIRCLIP	Internal 140x4	1	
11	595713001	HUB	Center hub outer	1	
12	593542901	HUB	Center	1	
13	593542901	HUB	Center	1	
14	593492601	BALL BEARING		1	
15	593503001	CIRCLIP	Internal	1	
16	593502901	CIRCLIP	External	1	